

Form 2444w-Rev.

(1150)

Printed in U. S. A.

LIST OF PARTS



MACHINE No. 136w110

*** A TRADE MARK OF

THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL".

"TYPE D" OIL is stainless.

The small felt pad on the side of the bobbin case should be kept wet with oil to lubricate the hook race.

Swing back the cover at the top of the machine and apply oil to the gears and needle bar driving eccentric thus uncovered.

Occasionally remove cover and screw of gear cases on the underside of the bed of the machine and fill gear cases with **GEAR LUBRICANT**, sold only by Singer Sewing Machine Company. When removing the cover be careful not to damage the paper gasket under the cover. If this gasket is torn, the grease will leak out of the gear case when the cover is replaced.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide, for Iron and Steel.
- XC. Hardened and Black Oxide, for Iron or Steel.
- Y. Black Nickel Plated only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

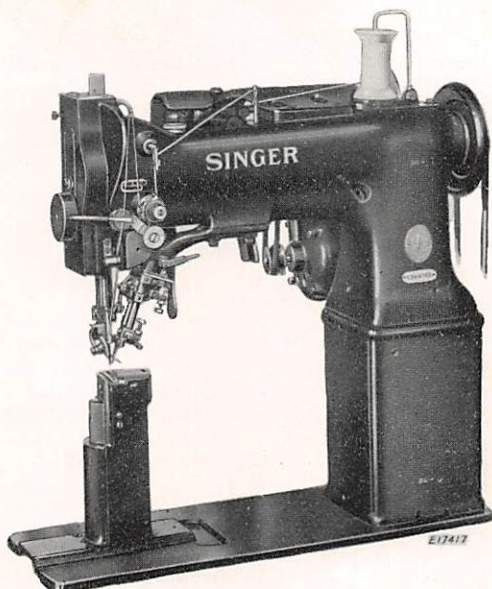
1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.
1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.
1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.
2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE
FOR



MACHINE No. 136w110

VERTICAL HOOK. CONTINUOUS WHEEL FEED.

POST BED. UNDEREDGE TRIMMER.

BALL BEARING ROLLER PRESSER.

A 115 VOLT MOTOR FOR ALTERNATING OR DIRECT CURRENT
DRIVES THE KNIFE CONTINUOUSLY AT HIGH SPEED
INDEPENDENT OF THE SPEED OF THE MACHINE
FOR SHOES, SANDALS, SLIPPERS, ETC.

No.	Plate	Name
*248801	-----	Arm with 202135
248802	-----	" Base
204235	15766	" " Position Pin (2)
200004E	15766	" " Screw (3)
202005	15766	" " " Washer (3)
203091	15763	" Cap
200278H	15763	" " Screw
202248	15763	" " " Washer
203089	15763	" " Spool Holder Base
203090	15763	" " " " " 203089 with 200079H and 204296
200585H	15763	Arm Cap Spool Holder Base Screw
204296	15763	" " " " Wire
200079H	15763	" " " " " Hinge Screw
248803	15763	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H

No.	Plate	Name
204235	15766	Arm Position Pin (2)
200004E	15766	" Screw (3)
202005	15766	" " Washer (3)
249152	15763	" Shaft with 224392 and 350431E
237748	15763	" " Bushing (back) with 202260
202260	15763	" " " " Oil Packing (wick)
200071E	15763	" " " " Screw (3)
207080	15763	" " " (front) with 202244
202244	15763	" " " " Oil Packing (wick)
200502H	15763	" " " " " " Thumb Screw
200338C	15763	Arm Shaft Bushing (front) Set Screw
224392	15763	" " Oil Packing (wick)
350431E	15763	" " " " Stop Screw
202632	15774	" Side Plate
200462H	15774	" " " Thumb Screw
237793	15763	Balance Wheel (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) with 201346C and 350107C
350419H	15763	Balance Wheel Adjusting Screw
350107C	15763	" " Position Screw
201346C	15763	" " Set Screw
*249002	-----	Bed
202258	15766	" Hinge Connection (2)
200570E	15766	" " " Screw (4)
233939	15743	Bobbin
238304	15743	" Case Base with 202056, 203211 to 203213 and 203216
203211	15743	Bobbin Case Base Latch
*202056	-----	" " " " Pin
203212	15743	" " " " Plunger
203213	15743	" " " " Spring
238312	15743	" " Cap with 200984C, 203214, 203215, 241674, 241675, two each 200594C and 350405C
234079	15772	Bobbin Case Lever
234065	15772	" " " Driving Block
200076D	15772	" " " " " Screw
201272C	15772	" " " Hinge Screw
241674	15743	" " Oiling Felt
241675	15743	" " " " Retainer
350405C	15743	" " " " " Screw
203214	15743	" " Tension Spring
200984C	15743	" " " " Regulating Screw
200594C	15743	" " " " Screw
203215	15743	" " Thread Guide
200594C	15743	" " " " Screw
203216	15743	" " Washer (cloth)
238313	15743	Bobbin Case complete, Nos. 238304 and 238312
248894	15768	Bracket (underedge)
248895	15768	" " 248894 with 200077D, 200888, 201142C, 204411 and three 248896

No.	Plate	Name
248887	15768	Bracket (underedge) complete, Nos. 200047D, 200094F, 200577AL, 200904D, 202603, 204233, 204342, 204361, 204365, 204372, 204373, 214053, 241630, 241633, 241634, 248860, 248880 to 248882, 248895, 350302F and two 200028D
200517D	15768	Bracket Screw (2)
237844	15774	Face Plate with 201650H and 350432XC
202135	15774	" " Position Pin
200473H	15774	" " Thumb Screw
249088	15773	Feed Post with 200362C, 200383C and two 201052C
248907	15773	Feed Post 249088 with 248908, 249007, 249013, 249014, 249019, 249077, 249078, 249092 and four 200137H
249005	15772	Feed Post Cover (back)
249006	15772	" " " (front)
200159F	15772	" " " (back or front) Clamp Screw (2)
200583H	15772	Feed Post Cover (back or front) Screw (8)
249007	15773	" " " (side)
200137H	15773	" " " " Screw
200036E	15773	" " Screw (2)
248807	15773	" Wheel
248905	15773	" " 248807 with 249062 and three 229D
249092	15773	Feed Wheel Adjusting Stud (eccentric)
201052C	15773	" " " " Set Screw
249061	15773	" " Ball Bearing
248906	15773	" " Bearing
200585H	15773	" " " Screw
249062	15773	" " Bevel Gear
249012	15773	" " " " Driving Pinion with two 201052C
350395C	15773	Feed Wheel Bevel Gear Driving Pinion Screw Stud
201052C	15773	Feed Wheel Bevel Gear Driving Pinion Set Screw
249013	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)
249014	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing
200383C	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing Set Screw
249077	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Collar with two 200393C
200393C	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Collar Set Screw
248810	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (upper)
249077	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar with two 200393C
200393C	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar Set Screw
249078	15773	Feed Wheel Bevel Gear Driving Pinion Shaft Connection

No.	Plate	Name
249073	15773	Feed Wheel Bevel Gear Driving Pinion
		Thrust Washer
229D	15773	Feed Wheel Bevel Gear Screw
249096	15773	" " " " Spacing Washer
249079	15773	" " Bracket
248908	15773	" " " 249079 with 248810, 248905, 248906, 249012, 249061, 249073, 249077, 249096, 350395C, 350514AL and three 200585H
249019	15773	Feed Wheel Bracket Friction Plug
201052C	15773	" " " " " Set Screw
200362C	15773	" " " Set Screw
350514AL	15773	" " Cap Screw
249027	15739	" " Driving Gear (for 19 stitches)
238641	15739	" " " " (for 21 stitches)
249029	15739	" " " " (for 23 stitches)
238613	15739	" " " " Key
238614	15739	" " " " Shifting Collar with 201464C
201464C	15739	Feed Wheel Driving Gear Key Shifting Screw Stud
238615	15739	Feed Wheel Driving Gear Key Spring
201202D	15739	" " " " " Screw
238616	15739	" " " " " Stop Pin
249075	15739	" " " " Separating Washer (2)
249030	15739	Feed Wheel Driving Gear Shaft with 238616
249032	15739	" " " " " Bracket with 202299, 238630 and two 200346C
202299	15739	Feed Wheel Driving Gear Shaft Bracket Oil Packing (wick)
249033	15739	Feed Wheel Driving Gear Shaft Bracket Plate with two 210983
210983	15739	Feed Wheel Driving Gear Shaft Bracket Plate Position Pin
200158H	15739	Feed Wheel Driving Gear Shaft Bracket Plate Screw (2)
201082E	15739	Feed Wheel Driving Gear Shaft Bracket Screw (long)
225532	15739	Feed Wheel Driving Gear Shaft Bracket Screw (long) Washer
201308E	15739	Feed Wheel Driving Gear Shaft Bracket Screw (short)
203637	15739	Feed Wheel Driving Gear Shaft Bracket Screw (short) Washer
238630	15739	Feed Wheel Driving Gear Shaft Bushing
249031	15739	" " " " " Collar with 200397H
200397H	15739	Feed Wheel Driving Gear Shaft Collar Set Screw
249041	15753	Feed Wheel Driving Pinion (for 19 stitches)
238655	15753	" " " " (for 21 stitches)
249043	15753	" " " " (for 23 stitches)
231433	15753	" " " " Key
238632	15753	" " " " Spacing Washer (for use in place of Feed Wheel Driving Pinion when one or two lengths of stitch are required)

No.	Plate	Name
249044	15753	Feed Wheel Driving Shaft
249045	15753	" " " " Bushing (back)
200362C	15739	" " " " " " Set
		Screw
249046	15753	Feed Wheel Driving Shaft Bushing (front)
200346C	15739	" " " " " " Set
		Screw
249047	15753	Feed Wheel Driving Shaft Collar with two
		201052C
201052C	15753	Feed Wheel Driving Shaft Collar Set Screw
237724	15753	" " " " Gear with 200378C
		and 201220C
201220C	15753	Feed Wheel Driving Shaft Gear Position Screw
200378C	15753	" " " " " " Set Screw
201666E	15753	" " " " Nut
203411	15753	" " " " Washer
248878	15768	Guide Finger
Note: Guide Finger 248878 is furnished with this machine unless otherwise specified on order		
248879	15768	Guide Finger with projection to guard knife
248880	15768	" " Bracket with 1724E and 201217D
350302F	15768	" " " " Screw
248881	15768	" " Clamp Bar
248896	15768	" " " " Bushing
201142C	15768	" " " " " " Set Screw
204361	15768	" " " " Latch
200802E	15768	" " " " " " Hinge Screw
204230	15768	" " " " " " Spring
204233	15768	" " " " " " " 204230
		with 200802E
248892	15769	Guide Finger Clamp Bar Lifter
248883	15769	" " " " " " Lifter
248884	15769	" " " " " " Bracket
200141F	15769	" " " " " " " Set
		Screw
200993C	15769	Guide Finger Clamp Bar Lifter Hinge Screw
248885	15769	" " " " " " Spring
201240E	15769	" " " " " " " Screw
248886	15769	Guide Finger Clamp Bar Lifter (throw-out)
		complete, Nos. 200993C, 201240E and
		248883 to 248885
Note: No. 248886 is furnished with this machine unless otherwise specified on order		
241625	15768	Guide Finger Clamp Bar Position Guide with
		36737, 200078H, 200387C and 204389
200078H	15768	Guide Finger Clamp Bar Position Guide Pinch
		Screw
200387C	15768	Guide Finger Clamp Bar Position Guide Set
		Screw
248882	15768	Guide Finger Clamp Bar Position Guide Slide
		with 1724E and 201217D
200577AL	15768	Guide Finger Clamp Bar Position Guide Slide
		Screw
241633	15768	Guide Finger Clamp Bar Position Guide
		complete, Nos. 241625 and 241626

No.	Plate	Name
204365	15768	Guide Finger Clamp Bar Spring
201217D	15768	" " " " Stop Adjusting Screw
1724E	15768	" " " " " " Screw
		Thumb Nut
241626	15768	Guide Finger Disengaging Lever
36737	15768	" " " " Friction Ball,
		1/8 in. diameter
204389	15768	Guide Finger Disengaging Lever Friction
		Ball Spring
200904D	15768	Guide Finger Screw
*221214	-----	Hook (sewing)
241602	15743	" 221214 with 201253F, 201376C and
		241604
249095	15743	Hook and Bobbin Case complete, Nos. 238313
		and 241602
249049	15772	Hook Bevel Gear Socket, 14 teeth
234024	15772	" " " " Friction Washer
200555H	15743	" " " " Screw
241551	15753	" " Pinion, 28 teeth, with two 200378C
201318E	15753	" " " Guard Oil Stop Screw
201082E	15753	" " " " Screw
*249050	-----	" " " " Section (back)
*249051	-----	" " " " " (front)
249052	15753	Hook Bevel Pinion Guard complete, Nos.
		201082E, 201318E, 249050 and 249051
200378C	15753	Hook Bevel Pinion Set Screw
237728	15753	" Driving Shaft
235857	15753	" " " Bevel Gear with 200374C
		and 200396C
237729	15739	Hook Driving Shaft Bevel Gear Housing
		with 200346C and three 200362C
237730	15739	Hook Driving Shaft Bevel Gear Housing Cap
		(bottom)
237731	15739	Hook Driving Shaft Bevel Gear Housing Cap
		(bottom) Gasket
237732	15739	Hook Driving Shaft Bevel Gear Housing Cap
		(side)
237733	15739	Hook Driving Shaft Bevel Gear Housing Cap
		(side) Gasket
200053C	15739	Hook Driving Shaft Bevel Gear Housing Cap
		Screw (4)
201082E	15739	Hook Driving Shaft Bevel Gear Housing
		Screw (long)
225532	15739	Hook Driving Shaft Bevel Gear Housing
		Screw (long) Washer
201308E	15739	Hook Driving Shaft Bevel Gear Housing
		Screw (short)
203637	15739	Hook Driving Shaft Bevel Gear Housing
		Screw (short) Washer
200396C	15753	Hook Driving Shaft Bevel Gear Position
		Screw
200374C	15753	Hook Driving Shaft Bevel Gear Set Screw
237734	15753	" " " Bushing (back)
200362C	15739	" " " " " Set Screw
249053	15753	" " " " (front)
200338C	15753	" " " " " Set Screw

No.	Plate	Name
221743	15753	Hook Driving Shaft Collar with two 200380C
200380C	15753	" " " " Set Screw
224392	-----	" " " Oil Packing (wick)
241604	15743	" Gib
201376C	15743	" " Hinge Screw
201253F	15743	" " Screw
249054	15772	" Post
249055	-----	" " 249054 with 200555H, 201272C, 221222, 234024, 234065, 234079, 249049, 249072, 249095, two each 200076D and 200959D
249072	15772	Hook Post Oil Packing (wick)
200959D	15772	" " " " " Screw
200017C	15772	" " " Screw (2)
203637	15772	" " " Washer (2)
221215	15772	" " Slide
221222	15743	" Washer
208490	15766	Knee Lifter Connection Lever
200262H	15766	" " " " Hinge Screw
248813	15766	" " " " Lifting Rod with 202302
202302	15766	Knee Lifter Connection Lever Lifting Rod Cotter Pin
237805	15766	Knee Lifter Lifting Lever
200262H	15766	" " " " Hinge Screw
248863	15768	Knife
248859	15768	" Bar (hollow)
248860	15768	" " 248859 with 235356, 248861 and 248862
248896	15768	Knife Bar Bushing
200077D	15768	" " " Screw
204372	15768	" " Collar with two 200387C
200387C	15768	" " " Set Screw
248816	15771	" " Driving Bar
213178	15768	" " " Collar with 200381C and 200387C
241634	15768	Knife Bar Driving Collar 213178 with 200243E, 201528E, 201531E, 213179, 213181 and 350350C
200381C	15768	Knife Bar Driving Collar Screw
200387C	15768	" " " " Set Screw
213181	15768	" " " Link
213179	15768	" " " Bracket
200243E	15768	" " " " Hinge Screw
201528E	15768	" " " " " " Nut
200585H	15771	" " " " " Screw (2)
350350C	15768	" " " " Hinge Screw
201531E	15768	" " " " " Nut
202891	15771	" " " Shaft Crank with 200694F and 201525E
203244	15771	Knife Bar Driving Shaft Crank Collar with two 200393C
200393C	15771	Knife Bar Driving Shaft Crank Collar Set Screw
200694F	15771	Knife Bar Driving Shaft Crank Screw Stud
201525E	15771	" " " " " " Stud Nut

No.	Plate	Name
237808	15771	Knife Bar Guide Block
200011D	15771	" " " " Screw (2)
200330C	15767	" " " " Screw
201531E	15767	" " " " Nut
237809	15771	" " " " Position Bracket
201387F	15771	" " " " " Screw (2)
204373	15768	" " " " Guide with 200890
200026D	15768	" " " " " Pinch Screw
200890	15768	" " " " " " " 200026D with 201534H
201534H	15768	Knife Bar Position Guide Pinch Screw Nut
200028D	15768	" " " " " Screw
204411	15768	" " " " Sleeve (split)
200043C	15768	" " " " Set Screw
200888	15768	" " " " " " 200043C with 201524E
201524E	15768	Knife Bar Sleeve Set Screw Nut
214053	15768	" " " " " Throw-out Spring
200047D	15768	" " " " " Screw (lower)
201356E	15768	" " " " " " (upper)
248864	15770	" " " " " Driving Crank with 200362C, 200378C and 201464C
248818	15770	Knife Driving Crank Guard
200064D	15770	" " " " " Screw (2)
248819	15770	" " " " " Link with 201021C, 201706C, 263003 and two 248821
248820	15770	Knife Driving Crank Link Hinge Pin with 263093
263093	15770	Knife Driving Crank Link Hinge Pin Oil Packing (wick)
201021C	15770	Knife Driving Crank Link Hinge Pin Set Screw
201706C	15770	" " " " " " " " " Screw Nut
263003	15770	Knife Driving Crank Link Oil Cup
248821	15770	" " " " " " " Packing (wick)
201464C	15770	" " " " " Position Screw
200362C	15770	" " " " " " " Check Screw
200378C	15770	Knife Driving Crank Set Screw
248872	15770	" " " " " Shaft (eccentric)
248823	15770	" " " " " Bracket with two each 54897, 202299 and 248824
54897	15770	Knife Driving Shaft Bracket Oil Cup
202299	15770	" " " " " " " Packing (wick)
205508	15770	Knife Driving Shaft Bracket Position Pin (2)
200030H	15770	" " " " " " " Screw (4)
248824	15770	" " " " " Bushing (bronze)
224335	15770	" " " " " Collar (back) with two 201052C
201052C	15770	Knife Driving Shaft Collar (back) Set Screw
202574	15770	" " " " " " (front) with 200380C
200380C	15770	" " " " " " " Set Screw
248873	15770	" " " " " Pulley, double grooved for "V" belt, 1-23/32 and 1-13/16 in. diam. belt grooves, with two 200958C

No.	Plate	Name
200958C	15770	Knife Driving Shaft Pulley Set Screw
241628	15768	" Engaging Lever with 203060
241629	15768	" " Bracket with 202036 and 203060
241630	15768	Knife Engaging Lever Bracket 241629 with 201178H, 201527H, 206042 and 241628
201178H	15768	Knife Engaging Lever Hinge Screw
201527H	15768	" " " " " Nut
206042	15768	" " " Spring
203060	15768	" " " Hook
202036	15768	" " " Stop Pin
248861	15768	" " " Thrust Stud
235356	15768	" " " " " Pin
248862	15768	" " " " " Spring
204381	15768	" Holder
204342	15768	" " 204381 with two 200126F
200094F	15768	" " Screw
202603	15768	" " " Washer
200126F	15768	" Screw
248856	15771	" Switch-out Handle
200973H	15771	" " " Hinge Screw
202900	15771	" " " Spring (spiral)
248858	15773	Loop Guard
RW161	15756	Motor
For Itemized List of Motor Parts see page 21		
248874	15770	Motor Belt (moulded 1/4 x 18-3/16 in.)
248875	15770	" Bracket
200019E	15770	" " Screw (3)
225585	15770	" " " Washer (3)
248876	15770	" " Spacing Collar (3)
248877	15756	" Pulley, double grooved, for "V" belt, 1-13/32 and 1-33/64 in. diam. belt grooves, with 200364C
200364C	15756	Motor Pulley Set Screw
350437E	15770	" Screw (4)
248834	15767	Needle Bar with 200141F
238251	15767	" " Connecting Link
264718	15767	" " " " Oil Guard
200161D	15767	" " " " " Screw
202333	15767	" " " " Stud with 202254
202254	15767	" " " " Oil Packing (wick)
200374C	15767	Needle Bar Connecting Link Stud Set Screw
200383C	15767	" " " " " " Screw
*206891	-----	" " " Stud
202329	15767	" " " " 206891 with 200086C and 202330
202330	15767	Needle Bar Connecting Stud Oil Packing (wick)
200086C	15767	Needle Bar Connecting Stud Pinch Screw
202692	15767	" " Crank with 200335C, 200374C, 200383C, 200428C and 202333
237737	15767	Needle Bar Crank 202692 with 202329, 202399, 202400, 237762 and 238251
203172	15767	Needle Bar Crank Friction Washer
200428C	15767	" " " Position Screw

No.	Plate	Name
200335C	15767	Needle Bar Crank Set Screw
248835	15767	" " Rock Frame
248836	15767	" " " " 248835 with 248834
*38127	15763	" " " " Driving Eccentric
*237749	15763	" " " " " Eccentric
		Body
350107C	15763	Needle Bar Rock Frame Driving Eccentric
		Body Position Screw
443C	15763	Needle Bar Rock Frame Driving Eccentric
		Body Set Screw
1103C	15763	Needle Bar Rock Frame Driving Eccentric
		Regulating Screw
217D	15763	Needle Bar Rock Frame Driving Eccentric
		Set Screw
7071	15763	Needle Bar Rock Frame Driving Eccentric
		Set Screw Washer
237750	15763	Needle Bar Rock Frame Driving Eccentric
		complete, Nos. 217D, 443C, 1103C, 7071,
		38127, 237749 and 350107C
237739	15766	Needle Bar Rock Frame Driving Fork Lever
		with 200029E
200029E	15766	Needle Bar Rock Frame Driving Fork Lever
		Pinch Screw
237740	15766	Needle Bar Rock Frame Driving Fork Lever
		Slide Block (two pieces)
210910	15767	Needle Bar Rock Frame Hinge Stud with
		202277
202277	15767	Needle Bar Rock Frame Hinge Stud Oil
		Packing (wick)
200347C	15767	Needle Bar Rock Frame Hinge Stud Set Screw
237815	15767	" " " " Position Bracket
		with 200330C and 201531E
350129E	15767	Needle Bar Rock Frame Position Bracket
		Screw (2)
202667	15766	Needle Bar Rock Frame Rock Shaft
210978	15766	" " " " " " 202667
		with 200387C and 210920
202668	15766	Needle Bar Rock Frame Slide Block
210920	15766	" " " " " " 202668
		with 201141C
201141C	15766	Needle Bar Rock Frame Slide Block Screw
		Stud
200387C	15766	Needle Bar Rock Frame Slide Block Screw
		Stud Set Screw
200141F	15767	Needle Set Screw
248837	15769	Presser Bar Bushing (lower)
207072	15769	" " " (upper)
200352C	15769	" " " Set Screw (2)
202671	15769	" " Lifter
200653C	15769	" " " Hinge Screw
207963	15769	" " Lifting Releasing Lever Bracket
200975F	15769	" " " " Bracket
		Guide Screw
206608	15769	Presser Bar Lifting Releasing Lever Bracket
		Spring
237820	15769	Presser Bar Position Guide

No.	Plate	Name
202338	15769	Presser Bar Position Guide Lever with 200086F
200086F	15769	Presser Bar Position Guide Lever Pinch Screw
200352C	15769	Presser Bar Position Guide Set Screw
237836	15766	" " Spring (flat)
210949	15769	" " " Bracket with 200086C
200086C	15769	" " " Pinch Screw
350346C	15766	" " " Regulating Screw
200948F	15766	" " " Support Screw
351867	15769	Roller Presser, 1 in. diam., 1/8 in. face (fine), with 1528J, 201699C, 350104C and twenty-eight 206417
249056	15769	Roller Presser Arm
248838	15769	" " " 249056 with 351867
233807	15769	" " " Bracket
235088	15769	" " " Position Collar with 200362C
200117F	15769	Roller Presser Arm Bracket Position Collar Position Screw
200362C	15769	Roller Presser Arm Bracket Position Collar Set Screw
202558	15769	Roller Presser Arm Bracket Spring
200096D	15769	" " " Screw
206417	15769	" " Ball, 1/16 in. diameter
201699C	15769	" " Cone
248839	15769	" " Bar
350104C	15769	" " Hinge Screw
1528J	15769	" " " Nut
248902	15769	Roller Presser and Bar complete, Nos. 200096D, 200117F, 202558, 233807, 235088, 248838, 248839, 248886 and two 200141F
237762	15767	Take-up Lever
202399	15767	" " Driving Stud with 202277
202277	15767	" " " Oil Packing (wick)
202400	15767	Take-up Lever Hinge Stud with 202423
202423	15767	" " " Oil Packing (wick)
200383C	15767	" " " Set Screw
202401	15769	" " Oiling Felt
200132E	15769	" " " Screw
244048	15765	Tension Disc (back)
244049	15765	" " (front)
235072	15769	" Release Plunger
244061	15765	" Washer
223438	15765	" Spring
263106	15765	" Washer
200625F	15765	" Stud with 204925
200061C	15765	" Set Screw
204925	15765	" Washer
201572H	15765	" Thumb Nut
240358	15765	Tension complete, Nos. 200625F, 201572H, 202410, 223438, 244048, 244049, 244061 and 263106
202410	15765	Thread Controller Spring
241443	15765	" " " Stop

No.	Plate	Name
200132E	15765	Thread Controller Spring Stop Screw
202412	15763	" Guide
210955	15765	" " (upper)
241544	15765	" " Roller
249070	15765	" " " Bracket
200161D	15765	" " " " Screw
200292F	15765	" " " Hinge Screw
249071	15765	Thread Guide complete, Nos. 200292F, 241544 and 249070
200582H	15765	Thread Guide Screw (2)
241755	15774	" Lubricator Oil Pad (felt)
237845	15774	" " " " Holder
240439	15774	" " " " Retainer
241758	15774	" " " Reservoir
241759	15774	" " " Wick
350432XC	15774	" " " Screw
201650H	15774	" " " Nut
214838	15774	" " " Washer
237846	15774	Thread Lubricator complete, Nos. 214838, 237845, 240439, 241755, 241758 and 241759
240034	15765	Thread Retainer
210956	15765	" " Bracket with 200397H
200582H	15765	" " " Screw (2)
200366H	15765	" " Set Screw
210993	15765	" " Sleeve
223844	15765	" " Spring
210957	15765	" " Stud
210958	15765	" " " Collar
200397H	15765	" " " Set Screw
210959	15765	Thread Retainer (lower) complete, Nos. 210956 to 210958, 210993 and 223844
248910	15773	Throat Plate Body
248911	15773	" " Knife Cutting Plate, .055 in. diam. needle hole, trims back of the needle and .025 in. to right of seam
200587D	15773	Throat Plate Knife Cutting Plate Screw
248912	15773	Throat Plate complete, .055 in. diam. needle hole, trims back of the needle and .025 in. to right of seam, Nos. 248910, 248911 and two 200587D
200577AL	15773	Throat Plate Screw (2)
248842	15766	Vertical Shaft
237745	15766	" " Bevel Gear (lower)
205508	15766	" " " " " Position Pin
235857	15766	" " " " (upper) with 200374C and 200396C
200396C	15766	Vertical Shaft Bevel Gear (upper) Position Screw
200374C	15766	Vertical Shaft Bevel Gear (upper) Set Screw
237734	15766	" " Bushing (lower)
200346C	15739	" " " " Set Screw
237746	15766	" " " (upper)
200362C	15766	" " " " Set Screw
237747	15763	" " Driving Gear with 200374C and 200396C

No.	Plate	Name			
200396C	15763	Vertical	Shaft	Driving	Gear Position Screw
200374C	15763	"	"	"	" Set Screw
249067	15766	"	"	Oil Leader	(lower) (brass)
237755	15763	"	"	"	" (upper) (brass)

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ACCESSORIES

No.	Plate	Name
233939	15743	Bobbin (5)
238632	15753	Feed Wheel Driving Pinion Spacing Washer (2)
248863	15768	Knife (3)
4822	15757	Roller Presser Hinge Screw Nut Wrench
228476	15757	Screw Driver (Bobbin Case)
16x226	-----	Needles, six, size 11
228288	15751	Drip Pan with four 3/4 in. wire nails
41400	15757	Machine Rest Pin (wood)
120342	15757	Oiler (copper plated) with 120343
120343	15757	" Spout (3-1/2 in. long)
225498	15757	Screw Driver (7-1/4 in. long)
225554	15757	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

FOR 5/16 INCH ROUND BELT DRIVE

259428	16615	Brake (leather)
259429	16615	" Clamp
200113F	16615	" " Screw
225453	16615	Frame with 202277 and 259660
225454	16615	" Hinge Pin
202277	16615	" Oil Packing (wick)
259660	16615	" " Well Washer
225455	16615	" Spring
225456	16615	" " Plunger
225368	16615	Pulley with 200380C
200380C	16615	" Set Screw
225381	16615	Spindle
225444	16615	Stop Latch
200056E	16615	" " Screw
225458	16615	" " Thumb Lever
225459	16615	" " " " Hinge Stud
225459	16615	" " " " Joint Stud
202478	16615	" " Trip Lever
200299H	16615	" " " " Hinge Screw
225461	16615	Tension Bracket with 201499H
200082D	16615	" " Screw
228026	16615	" " " Washer
2102	16615	" Disc
13710	16615	" Spring
201499H	16615	" Stud
201572H	16615	" " Thumb Nut

No.	Plate	Name
225462	16615	Bobbin Winder Tension Bracket complete, Nos. 13710, 210572H, 225461 and two 2102
259430	16615	Bobbin Winder and Tension Bracket Base
259431	16615	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in. , No. 12, R. H. B.

KNEE LIFTER

228359	16643	Rock Lever with two 350231C
228486	16643	" " Bracket with 200347C and three wood screws 7/8 in. , No. 12
228361	16643	Rock Lever Bracket 228486 with 228359, 228363, 228367, 228386 and 228455
228362	16643	Rock Lever Extension with 200529C
350231C	16643	" " " Set Screw
228363	16643	" " Hinge Pin
228364	16643	" " Knee Plate with 350231C
228388	16643	" " " Arm
350231C	16643	" " " " Set Screw
350231C	16643	" " " " Set Screw
228455	16643	" " Position Spring
228365	16643	" " Rod
200529C	16643	" " " Set Screw
228386	16643	" " Spring
228367	16643	" " Stop Stud
200347C	16643	" " " " Set Screw
228368	16643	Knee Lifter complete, Nos. 228361, 228362, 228364, 228365 and 228388

(Other Knee Lifter parts are listed with parts of Machine Head.)

FEED GEARS

249020	15739	Feed Wheel Driving Gear (for 12 stitches)
249021	15739	" " " " (for 13 stitches)
249022	15739	" " " " (for 14 stitches)
249023	15739	" " " " (for 15 stitches)
249024	15739	" " " " (for 16 stitches)
249025	15739	" " " " (for 17 stitches)
249026	15739	" " " " (for 18 stitches)
249027	15739	" " " " (for 19 stitches)
249028	15739	" " " " (for 20 stitches)

FEED GEARS

No.	Plate	Name			
238641	15739	Feed Wheel Driving Gear (for 21 stitches)			
249029	15739	"	"	"	" (for 23 stitches)
238642	15739	"	"	"	" (for 24 stitches)
238605	15739	"	"	"	" (for 26 stitches)
238606	15739	"	"	"	" (for 29 stitches)
238607	15739	"	"	"	" (for 32 stitches)
249034	15753	"	"	"	Pinion (for 12 stitches)
249035	15753	"	"	"	" (for 13 stitches)
249036	15753	"	"	"	" (for 14 stitches)
249037	15753	"	"	"	" (for 15 stitches)
249038	15753	"	"	"	" (for 16 stitches)
249039	15753	"	"	"	" (for 17 stitches)
249040	15753	"	"	"	" (for 18 stitches)
249041	15753	"	"	"	" (for 19 stitches)
249042	15753	"	"	"	" (for 20 stitches)
238655	15753	"	"	"	" (for 21 stitches)
249043	15753	"	"	"	" (for 23 stitches)
238656	15753	"	"	"	" (for 24 stitches)
238618	15753	"	"	"	" (for 26 stitches)
238619	15753	"	"	"	" (for 29 stitches)
238620	15753	"	"	"	" (for 32 stitches)

HONING DEVICE

259418	17020	Base with two 260772			
259419	17020	" 259418 with 674D, 721D, 259274 to 259277, 350373J, 350413C and 350425C			
350425C	17020	Knife Clamping Screw			
259270	17020	" Hone			
259271	17020	" " Clamp			
215057	17020	" " " Position Pin			
200466H	17020	" " " Thumb Screw			
259272	17020	" " Holder with two 215057			
259273	17020	" " " 259272 with 259270, two each 200466H and 259271			
259274	17020	Knife Hone Holder Guide			
259275	17020	" " " " Collar			
721D	17020	" " " " " Set Screw			
259276	17020	" " " " " Yoke			
674D	17020	" " " " " " Hinge Screw			
259277	17020	Knife Hone Holder Guide Collar Yoke Hinge Screw Bushing			
350413C	17020	Knife Hone Holder Guide Collar Yoke Hinge Screw Bushing Set Screw			
350373J	17020	Knife Hone Holder Guide Thumb Set Screw			
260772	17020	" Position Pin			
259420	17020	Honing Device (for trimming knives with pilot) complete, Nos. 259273, 259419 and Form 2467W			

MOTOR

Rwl61

No.	Plate	Name
798900	15756	Capacitor
942298	15756	" Box
942299	15756	" " Cover
50815R	15756	" " " Screw
942297	15756	Capacitor Box complete, Nos. 942298, 942299 and four 50815R
740576	15756	Capacitor, Capacitor Box and Switch complete, Nos. 796801, 798900, 876380 and 942297
930037R	15756	Capacitor Box Screw (2)
740575	15756	End Cover (front end)
740555	15756	" " " " Cap
739151	15756	" " (pulley end)
930021R	15756	" " Bolt (4)
51575R	15756	" " " Nut (4)
701606	15756	" " " " Lock Washer (4)
729871	15756	Lead Cord with Plug complete
931228	15756	" " Insulating Bushing (fibre)
194814	15756	" " Strain Relief
876380	15756	On and Off Switch
796801	15756	" " " " Indicator Plate
740561	15756	Rotor complete
734702	15756	" Shaft Ball Bearing
740556	15756	" " " " Grease Fitting (alemite) (2)
740580	15756	Stator with Housing complete
740578	15756	" Lead Insulating Bushing
743614	15756	" " " " Retaining Ring

THROAT PLATES

248910	15773	Throat Plate Body
248911	15773	" " Knife Cutting Plate, .055 in. diam. needle hole, trims back of the needle and .025 in. to right of seam
200587D	15773	Throat Plate Knife Cutting Plate Screw
248912	15773	Throat Plate complete, .055 in. diam. needle hole, trims back of the needle and .025 in. to right of seam, Nos. 248910, 248911 and two 200587D

THROAT PLATES

No.	Plate	Name
248913	15773	Throat Plate Knife Cutting Plate, 50 needle hole, trims back of the needle and .035 in. to right of seam
248914	15773	Throat Plate complete, 50 needle hole, trims back of the needle and .035 in. to right of seam, Nos. 248910, 248913 and two 200587D

WOOD BASE
(OBLIQUE)

202259	-----	Bed Hinge Plate
227493	15751	" " " 202259 with two wood screws 7/8 in., No. 12H
225589	15751	Machine Cushion (leather)
228357	15751	Wood Base with two 227493, four 225589 and eight wood screws 1-1/2 in., No. 7

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NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
217D	15763	Needle Bar Rock Frame Driving Eccentric Set Screw, for 237750
229D	15773	Feed Wheel Bevel Gear Screw, for 248905
443C	15763	Needle Bar Rock Frame Driving Eccentric Body Set Screw, for 237750
674D	17020	Honing Device Knife Hone Holder Guide Collar Yoke Hinge Screw, for 259419
721D	17020	Honing Device Knife Hone Holder Guide Collar Set Screw, for 259419
1103C	15763	Needle Bar Rock Frame Driving Eccentric Regulating Screw, for 237750
1528J	15769	Roller Presser Hinge Screw Nut, for 351867
1724E	15768	Guide Finger Clamp Bar Stop Adjusting Screw Thumb Nut, for 248880 and 248882
2102	16615	Bobbin Winder Tension Disc, for 225462
4822	15757	Roller Presser Hinge Screw Nut Wrench
7071	15763	Needle Bar Rock Frame Driving Eccentric Set Screw Washer, for 237750
13710	16615	Bobbin Winder Tension Spring, for 225462
36737	15768	Guide Finger Disengaging Lever Friction Ball, 1/8 in. diameter, for 241625
*38127	15763	Needle Bar Rock Frame Driving Eccentric, for 237750
41400	15757	Machine Rest Pin (wood)
50815R	15756	Capacitor Box Cover Screw, for 942297
51575R	15756	End Cover Bolt Nut
54897	15770	Knife Driving Shaft Bracket Oil Cup, for 248823
120342	15757	Oiler (copper plated) with 120343
120343	15757	" Spout (3-1/2 in. long), for 120342
194814	15756	Lead Cord Strain Relief
200004E	15766	Arm Base Screw
200004E	15766	" Screw
200011D	15771	Knife Bar Guide Block Screw
200017C	15772	Hook Post Screw
200019E	15770	Motor Bracket Screw
200026D	15768	Knife Bar Position Guide Pinch Screw, for 200890
200028D	15768	Knife Bar Position Guide Screw, for 248887
200029E	15766	Needle Bar Rock Frame Driving Fork Lever Pinch Screw, for 237739
200030H	15770	Knife Driving Shaft Bracket Screw
200036E	15773	Feed Post Screw
200043C	15768	Knife Bar Sleeve Set Screw, for 200888
200047D	15768	" " Throw-out Spring Screw (lower), for 248887
200053C	15739	Hook Driving Shaft Bevel Gear Housing Cap Screw

No.	Plate	Name
200056E	16615	Bobbin Winder Stop Latch Screw, for 259431
200061C	15765	Tension Stud Set Screw
200064D	15770	Knife Driving Crank Guard Screw
200071E	15763	Arm Shaft Bushing (back) Screw
200076D	15772	Bobbin Case Lever Driving Block Screw, for 249055
200077D	15768	Knife Bar Bushing Screw, for 248895
200078H	15768	Guide Finger Clamp Bar Position Guide Pinch Screw, for 241625
200079H	15763	Arm Cap Spool Holder Wire Hinge Screw, for 203090
200082D	16615	Bobbin Winder Tension Bracket Screw, for 259431
200086C	15767	Needle Bar Connecting Stud Pinch Screw, for 202329
200086F	15769	Presser Bar Position Guide Lever Pinch Screw, for 202338
200086C	15769	Presser Bar Spring Bracket Pinch Screw, for 210949
200094F	15768	Knife Holder Screw, for 248887
200096D	15769	Roller Presser Arm Screw, for 248902
200113F	16615	Bobbin Winder Brake Clamp Screw, for 259431
200117F	15769	Roller Presser Arm Bracket Position Collar Position Screw, for 248902
200126F	15768	Knife Screw, for 204342
200132E	15769	Take-up Lever Oiling Felt Screw
200132E	15765	Thread Controller Spring Stop Screw
200137H	15773	Feed Post Cover (side) Screw, for 248907
200141F	15769	Guide Finger Clamp Bar Lifter Bracket Set Screw, for 248902
200141F	15767	Needle Set Screw, for 248834
200158H	15739	Feed Wheel Driving Gear Shaft Bracket Plate Screw
200159F	15772	Feed Post Cover (back or front) Clamp Screw
200161D	15767	Needle Bar Connecting Link Oil Guard Screw
200161D	15765	Thread Guide Roller Bracket Screw
200243E	15768	Knife Bar Driving Link Bracket Hinge Screw, for 241634
200262H	15766	Knee Lifter Connection Lever Hinge Screw
200262H	15766	" " Lifting Lever Hinge Screw
200278H	15763	Arm Cap Screw
200292F	15765	Thread Guide Roller Hinge Screw, for 249071
200299H	16615	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 259431
200330C	15767	Knife Bar Guide Screw, for 237815
200335C	15767	Needle Bar Crank Set Screw, for 202692
200338C	15763	Arm Shaft Bushing (front) Set Screw
200338C	15753	Hook Driving Shaft Bushing (front) Set Screw
200346C	15739	Feed Wheel Driving Shaft Bushing (front) Set Screw, for 249032
200346C	15739	Vertical Shaft Bushing (lower) Set Screw, for 237729
200347C	16643	Knee Lifter Rock Lever Stop Stud Set Screw, for 228486
200347C	15767	Needle Bar Rock Frame Hinge Stud Set Screw

No.	Plate	Name
200352C	15769	Presser Bar Bushing Set Screw
200352C	15769	" " Position Guide Set Screw
200362C	15773	Feed Wheel Bracket Set Screw, for 249088
200362C	15739	" " Driving Shaft Bushing (back) Set Screw, for 237729
200362C	15739	Hook Driving Shaft Bushing (back) Set Screw, for 237729
200362C	15770	Knife Driving Crank Position Screw Check Screw, for 248864
200362C	15769	Roller Presser Arm Bracket Position Collar Set Screw, for 235088
200362C	15766	Vertical Shaft Bushing (upper) Set Screw
200364C	15756	Motor Pulley Set Screw, for 248877
200366H	15765	Thread Retainer Set Screw
200374C	15753	Hook Driving Shaft Bevel Gear Set Screw, for 235857
200374C	15767	Needle Bar Connecting Link Stud Set Screw, for 202692
200374C	15766	Vertical Shaft Bevel Gear (upper) Set Screw, for 235857
200374C	15763	Vertical Shaft Driving Gear Set Screw, for 237747
200378C	15753	Feed Wheel Driving Shaft Gear Set Screw, for 237724
200378C	15753	Hook Bevel Pinion Set Screw, for 241551
200378C	15770	Knife Driving Crank Set Screw, for 248864
200380C	16615	Bobbin Winder Pulley Set Screw, for 225368
200380C	15753	Hook Driving Shaft Collar Set Screw, for 221743
200380C	15770	Knife Driving Shaft Collar (front) Set Screw, for 202574
200381C	15768	Knife Bar Driving Collar Screw, for 213178
200383C	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing Set Screw, for 249088
200383C	15767	Needle Bar Connecting Link Stud Set Screw, for 202692
200383C	15767	Take-up Lever Hinge Stud Set Screw
200387C	15768	Guide Finger Clamp Bar Position Guide Set Screw, for 241625
200387C	15768	Knife Bar Collar Set Screw, for 204372
200387C	15768	" " Driving Collar Set Screw, for 213178
200387C	15766	Needle Bar Rock Frame Slide Block Screw Stud Set Screw, for 210978
200393C	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Collar Set Screw, for 249077
200393C	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar Set Screw, for 249077
200393C	15771	Knife Bar Driving Shaft Crank Collar Set Screw, for 203244
200396C	15753	Hook Driving Shaft Bevel Gear Position Screw, for 235857
200396C	15766	Vertical Shaft Bevel Gear (upper) Position Screw, for 235857
200396C	15763	Vertical Shaft Driving Gear Position Screw, for 237747

No.	Plate	Name
200397H	15739	Feed Wheel Driving Gear Shaft Collar Set Screw, for 249031
200397H	15765	Thread Retainer Stud Set Screw, for 210956
200428C	15767	Needle Bar Crank Position Screw, for 202692
200462H	15774	Arm Side Plate Thumb Screw
200466H	17020	Honing Device Knife Hone Clamp Thumb Screw, for 259273
200473H	15774	Face Plate Thumb Screw
200502H	15763	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200517D	15768	Bracket Screw
200529C	16643	Knee Lifter Rock Lever Rod Set Screw, for 228362
200555H	15743	Hook Bevel Gear Socket Screw, for 249055
200570E	15766	Bed Hinge Connection Screw
200577AL	15768	Guide Finger Clamp Bar Position Guide Slide Screw, for 248887
200577AL	15773	Throat Plate Screw
200582H	15765	Thread Guide Screw
200582H	15765	" Retainer Bracket Screw
200583H	15772	Feed Post Cover (back or front) Screw
200585H	15763	Arm Cap Spool Holder Base Screw, for 248803
200585H	15773	Feed Wheel Bearing Screw, for 248908
200585H	15771	Knife Bar Driving Link Bracket Screw
200587D	15773	Throat Plate Knife Cutting Plate Screw, for 248912 and 248914
200594C	15743	Bobbin Case Tension Spring Screw, for 238312
200594C	15743	" " Thread Guide Screw, for 238312
200625F	15765	Tension Stud with 204925, for 240358
200653C	15769	Presser Bar Lifter Hinge Screw
200694F	15771	Knife Bar Driving Shaft Crank Screw Stud, for 202891
200802E	15768	Guide Finger Clamp Bar Latch Hinge Screw, for 204233
200888	15768	Knife Bar Sleeve Set Screw 200043C with 201524E, for 248895
200890	15768	Knife Bar Position Guide Pinch Screw 200026D with 201534H, for 204373
200904D	15768	Guide Finger Screw, for 248887
200948F	15766	Presser Bar Spring Support Screw
200958C	15770	Knife Driving Shaft Pulley Set Screw, for 248873
200959D	15772	Hook Post Oil Packing (wick) Screw, for 249055
200973H	15771	Knife Switch-out Handle Hinge Screw
200975F	15769	Presser Bar Lifting Releasing Lever Bracket Guide Screw
200984C	15743	Bobbin Case Tension Spring Regulating Screw, for 238312
200993C	15769	Guide Finger Clamp Bar Lifter Hinge Screw, for 248886
201021C	15770	Knife Driving Crank Link Hinge Pin Set Screw, for 248819
201052C	15773	Feed Wheel Adjusting Stud Set Screw, for 249088

No.	Plate	Name
201052C	15773	Feed Wheel Bevel Gear Driving Pinion Set Screw, for 249012
201052C	15773	Feed Wheel Bracket Friction Plug Set Screw, for 249088
201052C	15753	Feed Wheel Driving Shaft Collar Set Screw, for 249047
201052C	15770	Knife Driving Shaft Collar (back) Set Screw, for 224335
201082E	15739	Feed Wheel Driving Gear Shaft Bracket Screw (long)
201082E	15753	Hook Bevel Pinion Guard Screw, for 249052
201082E	15739	" Driving Shaft Bevel Gear Housing Screw (long)
201141C	15766	Needle Bar Rock Frame Slide Block Screw Stud, for 210920
201142C	15768	Guide Finger Clamp Bar Bushing Set Screw, for 248895
201178H	15768	Knife Engaging Lever Hinge Screw, for 241630
201202D	15739	Feed Wheel Driving Gear Key Spring Screw
201217D	15768	Guide Finger Clamp Bar Stop Adjusting Screw, for 248880 and 248882
201220C	15753	Feed Wheel Driving Shaft Gear Position Screw, for 237724
201240E	15769	Guide Finger Clamp Bar Lifter Spring Screw, for 248886
201253F	15743	Hook Gib Screw, for 241602
201272C	15772	Bobbin Case Lever Hinge Screw, for 249055
201308E	15739	Feed Wheel Driving Gear Shaft Bracket Screw (short)
201308E	15739	Hook Driving Shaft Bevel Gear Housing Screw (short)
201318E	15753	Hook Bevel Pinion Guard Oil Stop Screw, for 249052
201346C	15763	Balance Wheel Set Screw, for 237793
201356E	15768	Knife Bar Throw-out Spring Screw (upper)
201376C	15743	Hook Gib Hinge Screw, for 241602
201387F	15771	Knife Bar Position Bracket Screw
201464C	15739	Feed Wheel Driving Gear Key Shifting Screw Stud, for 238614
201464C	15770	Knife Driving Crank Position Screw, for 248864
201499H	16615	Bobbin Winder Tension Stud, for 225461
201524E	15768	Knife Bar Sleeve Set Screw Nut, for 200888
201525E	15771	" " Driving Shaft Crank Screw Stud Nut, for 202891
201527H	15768	Knife Engaging Lever Hinge Screw Nut, for 241630
201528E	15768	Knife Bar Driving Link Bracket Hinge Screw Nut, for 241634
201531E	15768	Knife Bar Driving Link Hinge Screw Nut, for 241634
201531E	15767	Knife Bar Guide Screw Nut, for 237815
201534H	15768	" " Position Guide Pinch Screw Nut, for 200890
201572H	16615	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572H	15765	Tension Thumb Nut, for 240358

No.	Plate	Name
201650H	15774	Thread Lubricator Screw Nut, for 237844
201666E	15753	Feed Wheel Driving Shaft Nut
201699C	15769	Roller Presser Ball Cone, for 351867
201706C	15770	Knife Driving Crank Link Hinge Pin Set Screw Nut, for 248819
202005	15766	Arm Base Screw Washer
202005	15766	" Screw Washer
202036	15768	Knife Engaging Lever Stop Pin, for 241629
*202056	-----	Bobbin Case Base Latch Pin, for 238304
202135	15774	Face Plate Position Pin, for 248801
202244	15763	Arm Shaft Bushing (front) Oil Packing (wick), for 207080
202248	15763	Arm Cap Screw Washer
202254	15767	Needle Bar Connecting Link Stud Oil Packing (wick), for 202333
202258	15766	Bed Hinge Connection
202259	-----	" " Plate, for 227493
202260	15763	Arm Shaft Bushing (back) Oil Packing (wick), for 237748
202277	16615	Bobbin Winder Frame Oil Packing (wick), for 225453
202277	15767	Needle Bar Rock Frame Hinge Stud Oil Packing (wick), for 210910
202277	15767	Take-up Lever Driving Stud Oil Packing (wick), for 202399
202299	15739	Feed Wheel Driving Gear Shaft Bracket Oil Packing (wick), for 249032
202299	15770	Knife Driving Shaft Bracket Oil Packing (wick), for 248823
202302	15766	Knee Lifter Connection Lever Lifting Rod Cotter Pin, for 248813
202329	15767	Needle Bar Connecting Stud 206891 with 200086C and 202330, for 237737
202330	15767	Needle Bar Connecting Stud Oil Packing (wick), for 202329
202333	15767	Needle Bar Connecting Link Stud with 202254, for 202692
202338	15769	Presser Bar Position Guide Lever with 200086F
202399	15767	Take-up Lever Driving Stud with 202277, for 237737
202400	15767	Take-up Lever Hinge Stud with 202423, for 237737
202401	15769	Take-up Lever Oiling Felt
202410	15765	Thread Controller Spring, for 240358
202412	15763	" Guide
202423	15767	Take-up Lever Hinge Stud Oil Packing (wick), for 202400
202478	16615	Bobbin Winder Stop Latch Trip Lever, for 259431
202558	15769	Roller Presser Arm Bracket Spring, for 248902
202574	15770	Knife Driving Shaft Collar (front) with 200380C
202603	15768	Knife Holder Screw Washer, for 248887
202632	15774	Arm Side Plate

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No.	Plate	Name
202667	15766	Needle Bar Rock Frame Rock Shaft, for 210978
202668	15766	Needle Bar Rock Frame Slide Block, for 210920
202671	15769	Presser Bar Lifter
202692	15767	Needle Bar Crank with 200335C, 200374C, 200383C, 200428C and 202333, for 237737
202891	15771	Knife Bar Driving Shaft Crank with 200694F and 201525E
202900	15771	Knife Switch-out Handle Spring (spiral)
203060	15768	" Engaging Lever Spring Hook, for 241628 and 241629
203089	15763	Arm Cap Spool Holder Base, for 203090
203090	15763	" " " " " 203089 with 200079H and 204296, for 248803
203091	15763	Arm Cap, for 248803
203172	15767	Needle Bar Crank Friction Washer
		Nos. 203211 to 203213, for 238304
203211	15743	Bobbin Case Base Latch
203212	15743	" " " " Plunger
203213	15743	" " " " Spring
203214	15743	" " Tension Spring, for 238312
203215	15743	" " Thread Guide, for 238312
203216	15743	" " Washer (cloth), for 238304
203244	15771	Knife Bar Driving Shaft Crank Collar with two 200393C
203411	15753	Feed Wheel Driving Shaft Washer
203637	15739	" " " Gear Shaft Bracket Screw (short) Washer
203637	15739	Hook Driving Shaft Bevel Gear Housing Screw (short) Washer
203637	15772	Hook Post Screw Washer
204230	15768	Guide Finger Clamp Bar Latch Spring, for 204233
204233	15768	Guide Finger Clamp Bar Latch Spring 204230 with 200802E, for 248887
204235	15766	Arm Base Position Pin
204235	15766	" Position Pin
204296	15763	" Cap Spool Holder Wire, for 203090
204342	15768	Knife Holder 204381 with two 200126F, for 248887
204361	15768	Guide Finger Clamp Bar Latch, for 248887
204365	15768	" " " " Spring, for 248887
204372	15768	Knife Bar Collar with two 200387C, for 248887
204373	15768	Knife Bar Position Guide with 200890, for 248887
204381	15768	Knife Holder, for 204342
204389	15768	Guide Finger Disengaging Lever Friction Ball Spring, for 241625
204411	15768	Knife Bar Sleeve (split), for 248895
204925	15765	Tension Stud Washer, for 200625F
205508	15770	Knife Driving Shaft Bracket Position Pin
205508	15766	Vertical Shaft Bevel Gear (lower) Position Pin
206042	15768	Knife Engaging Lever Spring, for 241630

No.	Plate	Name
206417	15769	Roller Presser Ball, 1/16 in. diameter, for 351867
206608	15769	Presser Bar Lifting Releasing Lever Bracket Spring
*206891	-----	Needle Bar Connecting Stud, for 202329
207072	15769	Presser Bar Bushing (upper)
207080	15763	Arm Shaft Bushing (front) with 202244
207963	15769	Presser Bar Lifting Releasing Lever Bracket
208490	15766	Knee Lifter Connection Lever
210910	15767	Needle Bar Rock Frame Hinge Stud with 202277
210920	15766	Needle Bar Rock Frame Slide Block 202668 with 201141C, for 210978
210949	15769	Presser Bar Spring Bracket with 200086C
210955	15765	Thread Guide (upper)
Nos. 210956 to 210958, for 210959		
210956	15765	Thread Retainer Bracket with 200397H
210957	15765	" " Stud
210958	15765	" " " Collar
210959	15765	Thread Retainer (lower) complete, Nos. 210956 to 210958, 210993 and 223844
210978	15766	Needle Bar Rock Frame Rock Shaft 202667 with 200387C and 210920
210983	15739	Feed Wheel Driving Gear Shaft Bracket Plate Position Pin, for 249033
210993	15765	Thread Retainer Sleeve, for 210959
213178	15768	Knife Bar Driving Collar with 200381C and 200387C, for 241634
213179	15768	Knife Bar Driving Link Bracket, for 241634
213181	15768	" " " Link, for 241634
214053	15768	" " Throw-out Spring, for 248887
214838	15774	Thread Lubricator Screw Washer, for 237846
215057	17020	Honing Device Knife Hone Clamp Position Pin, for 259272
*221214	-----	Hook (sewing), for 241602
221215	15772	" Post Slide
221222	15743	" Washer, for 249055
221743	15753	" Driving Shaft Collar with two 200380C
223438	15765	Tension Spring, for 240358
223844	15765	Thread Retainer Spring, for 210959
224335	15770	Knife Driving Shaft Collar (back) with two 201052C
224392	15763	Arm Shaft Oil Packing (wick), for 249152
224392	-----	Hook Driving Shaft Oil Packing (wick)
225368	16615	Bobbin Winder Pulley with 200380C, for 259431
225381	16615	Bobbin Winder Spindle, for 259431
225444	16615	" " Stop Latch, for 259431
Nos. 225453 to 225456, for 259431		
225453	16615	Bobbin Winder Frame with 202277 and 259660
225454	16615	" " " Hinge Pin
225455	16615	" " " Spring
225456	16615	" " " Plunger
225458	16615	" " Stop Latch Thumb Lever, for 259431

No.	Plate	Name
225459	16615	Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 259431
225459	16615	Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 259431
225461	16615	Bobbin Winder Tension Bracket with 201499H, for 225462
225462	16615	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572H, 225461 and two 2102, for 259431
225498	15757	Screw Driver (7-1/4 in. long)
225532	15739	Feed Wheel Driving Gear Shaft Bracket Screw (long) Washer
225532	15739	Hook Driving Shaft Bevel Gear Housing Screw (long) Washer
225554	15757	Wrench (steel)
225585	15770	Motor Bracket Screw Washer
225589	15751	Machine Cushion (leather), for 228357
227493	15751	Bed Hinge Plate 202259 with two wood screws 7/8 in., No. 12H, for 228357
228026	16615	Bobbin Winder Tension Bracket Screw Washer, for 259431
228288	15751	Drip Pan with four 3/4 in. wire nails
228357	15751	Wood Base (oblique) with two 227493, four 225589 and eight wood screws 1-1/2 in., No. 7
228359	16643	Knee Lifter Rock Lever with two 350231C, for 228361
228361	16643	Knee Lifter Rock Lever Bracket 228486 with 228359, 228363, 228367, 228386 and 228455, for 228368
228362	16643	Knee Lifter Rock Lever Extension with 200529C, for 228368
228363	16643	Knee Lifter Rock Lever Hinge Pin, for 228361
228364	16643	" " " " Knee Plate with 350231C, for 228368
228365	16643	Knee Lifter Rock Lever Rod, for 228368
228367	16643	" " " " Stop Stud, for 228361
228368	16643	Knee Lifter complete, Nos. 228361, 228362, 228364, 228365 and 228388
228386	16643	Knee Lifter Rock Lever Spring, for 228361
228388	16643	" " " " Knee Plate Arm, for 228368
228455	16643	Knee Lifter Rock Lever Position Spring, for 228361
228476	15757	Screw Driver (Bobbin Case)
228486	16643	Knee Lifter Rock Lever Bracket with 200347C and three wood screws 7/8 in., No. 12, for 228361
231433	15753	Feed Wheel Driving Pinion Key
233807	15769	Roller Presser Arm Bracket, for 248902
233939	15743	Bobbin
234024	15772	Hook Bevel Gear Socket Friction Washer, for 249055
234065	15772	Bobbin Case Lever Driving Block, for 249055
234079	15772	" " Lever, for 249055
235072	15769	Tension Release Plunger

No.	Plate	Name
235088	15769	Roller Presser Arm Bracket Position Collar with 200362C, for 248902
235356	15768	Knife Engaging Lever Thrust Stud Pin, for 248860
235857	15753	Hook Driving Shaft Bevel Gear with 200374C and 200396C
235857	15766	Vertical Shaft Bevel Gear (upper) with 200374C and 200396C
237724	15753	Feed Wheel Driving Shaft Gear with 200378C and 201220C
237728	15753	Hook Driving Shaft
237729	15739	" " " Bevel Gear Housing with 200346C and three 200362C
237730	15739	Hook Driving Shaft Bevel Gear Housing Cap (bottom)
237731	15739	Hook Driving Shaft Bevel Gear Housing Cap (bottom) Gasket
237732	15739	Hook Driving Shaft Bevel Gear Housing Cap (side)
237733	15739	Hook Driving Shaft Bevel Gear Housing Cap (side) Gasket
237734	15753	Hook Driving Shaft Bushing (back)
237734	15766	Vertical Shaft Bushing (lower)
237737	15767	Needle Bar Crank 202692 with 202329, 202399, 202400, 237762 and 238251
237739	15766	Needle Bar Rock Frame Driving Fork Lever with 200029E
237740	15766	Needle Bar Rock Frame Driving Fork Lever Slide Block (two pieces)
237745	15766	Vertical Shaft Bevel Gear (lower)
237746	15766	" " Bushing (upper)
237747	15763	" " Driving Gear with 200374C and 200396C
237748	15763	Arm Shaft Bushing (back) with 202260
*237749	15763	Needle Bar Rock Frame Driving Eccentric Body, for 237750
237750	15763	Needle Bar Rock Frame Driving Eccentric complete, Nos. 217D, 443C, 1103C, 7071, 38127, 237749 and 350107C
237755	15763	Vertical Shaft Oil Leader (upper) (brass)
237762	15767	Take-up Lever, for 237737
237793	15763	Balance Wheel (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) with 201346C and 350107C
237805	15766	Knee Lifter Lifting Lever
237808	15771	Knife Bar Guide Block
237809	15771	" " Position Bracket
237815	15767	Needle Bar Rock Frame Position Bracket with 200330C and 201531E
237820	15769	Presser Bar Position Guide
237836	15766	" " Spring (flat)
237844	15774	Face Plate with 201650H and 350432XC
237845	15774	Thread Lubricator Oil Pad Holder, for 237846
237846	15774	Thread Lubricator complete, Nos. 214838, 237845, 240439, 241755, 241758 and 241759
238251	15767	Needle Bar Connecting Link, for 237737

No.	Plate	Name
238304	15743	Bobbin Case Base with 202056, 203211 to 203213 and 203216, for 238313
238312	15743	Bobbin Case Cap with 200984C, 203214, 203215, 241674, 241675, two each 200594C and 350405C, for 238313
238313	15743	Bobbin Case complete, Nos. 238304 and 238312, for 249095
238605	15739	Feed Wheel Driving Gear (for 26 stitches)
238606	15739	" " " " (for 29 stitches)
238607	15739	" " " " (for 32 stitches)
238613	15739	" " " " Key
238614	15739	" " " " Shifting Collar with 201464C
238615	15739	Feed Wheel Driving Gear Key Spring
238616	15739	" " " " " Stop Pin, for 249030
238618	15753	Feed Wheel Driving Pinion (for 26 stitches)
238619	15753	" " " " (for 29 stitches)
238620	15753	" " " " (for 32 stitches)
238630	15739	" " " " Gear Shaft Bushing, for 249032
238632	15753	Feed Wheel Driving Pinion Spacing Washer (for use in place of Feed Wheel Driving Pinion when one or two lengths of stitch are required)
238641	15739	Feed Wheel Driving Gear (for 21 stitches)
238642	15739	" " " " (for 24 stitches)
238655	15753	" " " " Pinion (for 21 stitches)
238656	15753	" " " " (for 24 stitches)
240034	15765	Thread Retainer
240358	15765	Tension complete, Nos. 200625F, 201572H, 202410, 223438, 244048, 244049, 244061 and 263106
240439	15774	Thread Lubricator Oil Pad Retainer, for 237846
241443	15765	Thread Controller Spring Stop
241544	15765	" Guide Roller, for 249071
241551	15753	Hook Bevel Pinion, 28 teeth, with two 200378C
241602	15743	" 221214 with 201253F, 201376C and 241604, for 249095
241604	15743	Hook Gib, for 241602
241625	15768	Guide Finger Clamp Bar Position Guide with 36737, 200078H, 200387C and 204389, for 241633
241626	15768	Guide Finger Disengaging Lever, for 241633
241628	15768	Knife Engaging Lever with 203060, for 241630
241629	15768	" " " Bracket with 202036 and 203060, for 241630
241630	15768	Knife Engaging Lever Bracket 241629 with 201178H, 201527H, 206042 and 241628, for 248887
241633	15768	Guide Finger Clamp Bar Position Guide complete, Nos. 241625 and 241626, for 248887
241634	15768	Knife Bar Driving Collar 213178 with 200243E, 201528E, 201531E, 213179, 213181 and 350350C, for 248887

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No.	Plate	Name
241674	15743	Bobbin Case Oiling Felt, for 238312
241675	15743	" " " " Retainer, for 238312
241755	15774	Thread Lubricator Oil Pad (felt), for 237846
241758	15774	" " " Reservoir, for 237846
241759	15774	" " " Wick, for 237846
244048	15765	Tension Disc (back), for 240358
244049	15765	" " (front), for 240358
244061	15765	" Release Washer, for 240358
*248801	-----	Arm with 202135
248802	-----	" Base
248803	15763	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H
248807	15773	Feed Wheel, for 248905
248810	15773	" " Bevel Gear Driving Pinion Shaft (upper), for 248908
248813	15766	Knee Lifter Connection Lever Lifting Rod with 202302
248816	15771	Knife Bar Driving Bar
248818	15770	" Driving Crank Guard
248819	15770	" " " Link with 201021C, 201706C, 263003 and two 248821
248820	15770	Knife Driving Crank Link Hinge Pin with 263093
248821	15770	Knife Driving Crank Link Oil Packing (wick), for 248819
248823	15770	Knife Driving Shaft Bracket with two each 54897, 202299 and 248824
248824	15770	Knife Driving Shaft Bushing (bronze), for 248823
248834	15767	Needle Bar with 200141F, for 248836
248835	15767	" " Rock Frame, for 248836
248836	15767	" " " " 248835 with 248834
248837	15769	Presser Bar Bushing (lower)
248838	15769	Roller Presser Arm 249056 with 351867, for 248902
248839	15769	Roller Presser Bar, for 248902
248842	15766	Vertical Shaft
248856	15771	Knife Switch-out Handle
248858	15773	Loop Guard
248859	15768	Knife Bar (hollow), for 248860
248860	15768	" " 248859 with 235356, 248861 and 248862, for 248887
248861	15768	Knife Engaging Lever Thrust Stud, for 248860
248862	15768	" " " " " Spring, for 248860
248863	15768	Knife
248864	15770	" Driving Crank with 200362C, 200378C and 201464C
248872	15770	Knife Driving Shaft (eccentric)
248873	15770	" " " Pulley, double grooved for "V" belt, 1-23/32 and 1-13/16 in. diam. belt grooves, with two 200958C
248874	15770	Motor Belt (moulded 1/4 x 18-3/16 in.)
248875	15770	" Bracket
248876	15770	" " Spacing Collar
248877	15756	" Pulley, double grooved, for "V" belt, 1-13/32 and 1-33/64 in. diam. belt grooves, with 200364C

No.	Plate	Name
248878	15768	Guide Finger
248879	15768	" " with projection to guard knife
		Nos. 248880 to 248882, for 248887
248880	15768	Guide Finger Bracket with 1724E and 201217D
248881	15768	" " Clamp Bar
248882	15768	" " " " Position Guide Slide
		with 1724E and 201217D
		Nos. 248883 to 248885, for 248886
248883	15769	Guide Finger Clamp Bar Lifter
248884	15769	" " " " Bracket
248885	15769	" " " " Spring
248886	15769	Guide Finger Clamp Bar Lifter (throw-out)
		complete, Nos. 200993C, 201240E and
		248883 to 248885, for 248902
248887	15768	Bracket (underedge) complete, Nos. 200047D,
		200094F, 200577AL, 200904D, 202603,
		204233, 204342, 204361, 204365, 204372,
		204373, 214053, 241630, 241633, 241634,
		248860, 248880 to 248882, 248895, 350302F
		and two 200028D
248892	15769	Guide Finger Clamp Bar Lifter
248894	15768	Bracket (underedge), for 248895
248895	15768	" " 248894 with 200077D,
		200888, 201142C, 204411 and three 248896,
		for 248887
248896	15768	Guide Finger Clamp Bar Bushing, for 248895
248896	15768	Knife Bar Bushing, for 248895
248902	15769	Roller Presser and Bar complete, Nos.
		200096D, 200117F, 202558, 233807, 235088,
		248838, 248839, 248886 and two 200141F
248905	15773	Feed Wheel 248807 with 249062 and three
		229D, for 248908
248906	15773	Feed Wheel Bearing, for 248908
248907	15773	" Post 249088 with 248908, 249007, 249013,
		249014, 249019, 249077, 249078, 249092 and
		four 200137H
248908	15773	Feed Wheel Bracket 249079 with 248810,
		248905, 248906, 249012, 249061, 249073,
		249077, 249096, 350395C, 350514AL and
		three 200585H, for 248907
248910	15773	Throat Plate Body, for 248912 and 248914
248911	15773	" " Knife Cutting Plate, .055 in.
		diam. needle hole, trims back of the
		needle and .025 in. to right of seam, for
		248912
248912	15773	Throat Plate complete, .055 in. diam. needle
		hole, trims back of the needle and .025 in.
		to right of seam, Nos. 248910, 248911 and
		two 200587D
248913	15773	Throat Plate Knife Cutting Plate, 50 needle
		hole, trims back of the needle and .035 in.
		to right of seam, for 248914
248914	15773	Throat Plate complete, 50 needle hole, trims
		back of the needle and .035 in. to right
		of seam, Nos. 248910, 248913 and two
		200587D
*249002	-----	Bed

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No.	Plate	Name
249005	15772	Feed Post Cover (back)
249006	15772	" " " (front)
249007	15773	" " " (side), for 248907
249012	15773	" Wheel Bevel Gear Driving Pinion with two 201052C, for 248908
249013	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower), for 248907
249014	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Bushing, for 248907
249019	15773	Feed Wheel Bracket Friction Plug, for 248907
249020	15739	Feed Wheel Driving Gear (for 12 stitches)
249021	15739	" " " " (for 13 stitches)
249022	15739	" " " " (for 14 stitches)
249023	15739	" " " " (for 15 stitches)
249024	15739	" " " " (for 16 stitches)
249025	15739	" " " " (for 17 stitches)
249026	15739	" " " " (for 18 stitches)
249027	15739	" " " " (for 19 stitches)
249028	15739	" " " " (for 20 stitches)
249029	15739	" " " " (for 23 stitches)
249030	15739	" " " " Shaft with 238616
249031	15739	" " " " " Collar with 200397H
249032	15739	Feed Wheel Driving Gear Shaft Bracket with 202299, 238630 and two 200346C
249033	15739	Feed Wheel Driving Gear Shaft Bracket Plate with two 210983
249034	15753	Feed Wheel Driving Pinion (for 12 stitches)
249035	15753	" " " " (for 13 stitches)
249036	15753	" " " " (for 14 stitches)
249037	15753	" " " " (for 15 stitches)
249038	15753	" " " " (for 16 stitches)
249039	15753	" " " " (for 17 stitches)
249040	15753	" " " " (for 18 stitches)
249041	15753	" " " " (for 19 stitches)
249042	15753	" " " " (for 20 stitches)
249043	15753	" " " " (for 23 stitches)
249044	15753	" " " " Shaft
249045	15753	" " " " Bushing (back)
249046	15753	" " " " " (front)
249047	15753	" " " " Collar with two 201052C
249049	15772	Hook Bevel Gear Socket, 14 teeth, for 249055
*249050	-----	" " Pinion Guard Section (back), for 249052
*249051	-----	Hook Bevel Pinion Guard Section (front), for 249052
249052	15753	Hook Bevel Pinion Guard complete, Nos. 201082E, 201318E, 249050 and 249051
249053	15753	Hook Driving Shaft Bushing (front)
249054	15772	" Post, for 249055
249055	-----	" " 249054 with 200555H, 201272C, 221222, 234024, 234065, 234079, 249049, 249072, 249095, two each 200076D and 200959D
249056	15769	Roller Presser Arm, for 248838

No.	Plate	Name
249061	15773	Feed Wheel Ball Bearing, for 248908
249062	15773	" " Bevel Gear, for 248905
249067	15766	Vertical Shaft Oil Leader (lower) (brass)
249070	15765	Thread Guide Roller Bracket, for 249071
249071	15765	Thread Guide complete, Nos. 200292F, 241544 and 249070
249072	15772	Hook Post Oil Packing (wick), for 249055
249073	15773	Feed Wheel Bevel Gear Driving Pinion Thrust Washer, for 248908
249075	15739	Feed Wheel Driving Gear Separating Washer
249077	15773	" " Bevel Gear Driving Pinion Shaft (lower) Collar with two 200393C, for 248907
249077	15773	Feed Wheel Bevel Gear Driving Pinion Shaft (upper) Collar with two 200393C, for 248908
249078	15773	Feed Wheel Bevel Gear Driving Pinion Shaft Connection, for 248907
249079	15773	Feed Wheel Bracket, for 248908
249088	15773	" Post with 200362C, 200383C and two 201052C, for 248907
249092	15773	Feed Wheel Adjusting Stud (eccentric), for 248907
249095	15743	Hook and Bobbin Case complete, Nos. 238313 and 241602, for 249055
249096	15773	Feed Wheel Bevel Gear Spacing Washer, for 248908
249152	15763	Arm Shaft with 224392 and 350431E Nos. 259270 to 259272, for 259273
259270	17020	Honing Device Knife Hone
259271	17020	" " " " Clamp
259272	17020	" " " " Holder with two 215057
259273	17020	Honing Device Knife Hone Holder 259272 with 259270, two each 200466H and 259271, for 259420 Nos. 259274 to 259277, for 259419
259274	17020	Honing Device Knife Hone Holder Guide
259275	17020	" " " " " " Collar
259276	17020	" " " " " " Collar Yoke
259277	17020	Honing Device Knife Hone Holder Guide Collar Yoke Hinge Screw Bushing
259418	17020	Honing Device Base with two 260772, for 259419
259419	17020	Honing Device Base 259418 with 674D, 721D, 259274 to 259277, 350373J, 350413C and 350425C, for 259420
259420	17020	Honing Device (for trimming knives with pilot) complete, Nos. 259273, 259419 and Form 2467W Nos. 259428 to 259430, for 259431
259428	16615	Bobbin Winder Brake (leather)
259429	16615	" " " " Clamp
259430	16615	" " and Tension Bracket Base

NUMERICAL LIST OF PARTS

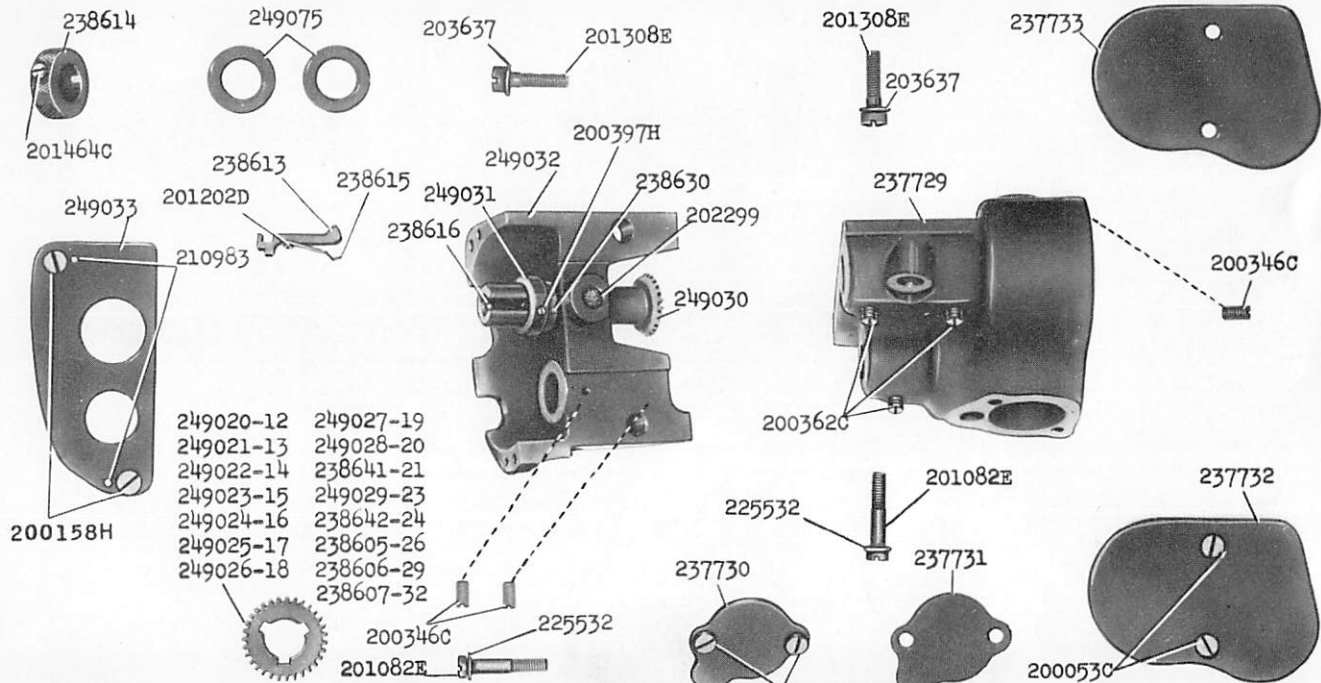
No.	Plate	Name
259431	16615	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200113F, 200299H, 202478, 225368, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428 to 259430, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.
259660	16615	Bobbin Winder Frame Oil Well Washer, for 225453
260772	17020	Honing Device Knife Position Pin, for 259418
263003	15770	Knife Driving Crank Link Oil Cup, for 248819
263093	15770	" " " " Hinge Pin Oil Packing (wick), for 248820
263106	15765	Tension Spring Washer, for 240358
264718	15767	Needle Bar Connecting Link Oil Guard
350104C	15769	Roller Presser Hinge Screw, for 351867
350107C	15763	Balance Wheel Position Screw, for 237793
350107C	15763	Needle Bar Rock Frame Driving Eccentric Body Position Screw, for 237750
350129E	15767	Needle Bar Rock Frame Position Bracket Screw
350231C	16643	Knee Lifter Rock Lever Extension Set Screw, for 228359
350231C	16643	Knee Lifter Rock Lever Knee Plate Arm Set Screw, for 228359
350231C	16643	Knee Lifter Rock Lever Knee Plate Set Screw, for 228364
350302F	15768	Guide Finger Bracket Screw, for 248887
350346C	15766	Presser Bar Spring Regulating Screw
350350C	15768	Knife Bar Driving Link Hinge Screw, for 241634
350373J	17020	Honing Device Knife Hone Holder Guide Thumb Set Screw, for 259419
350395C	15773	Feed Wheel Bevel Gear Driving Pinion Screw Stud, for 248908
350405C	15743	Bobbin Case Oiling Felt Retainer Screw, for 238312
350413C	17020	Honing Device Knife Hone Holder Guide Collar Yoke Hinge Screw Bushing Set Screw, for 259419
350419H	15763	Balance Wheel Adjusting Screw
350425C	17020	Honing Device Knife Clamping Screw, for 259419
350431E	15763	Arm Shaft Oil Packing Stop Screw, for 249152
350432XC	15774	Thread Lubricator Screw, for 237844
350437E	15770	Motor Screw
350514AL	15773	Feed Wheel Cap Screw, for 248908
351867	15769	Roller Presser, 1 in. diam., 1/8 in. face (fine), with 1528J, 201699C, 350104C and twenty-eight 206417, for 248838
701606	15756	End Cover Bolt Nut Lock Washer
729871	15756	Lead Cord with Plug complete
734702	15756	Rotor Shaft Ball Bearing
739151	15756	End Cover (pulley end)
740555	15756	" " (front end) Cap
740556	15756	Rotor Shaft Ball Bearing Grease Fitting (alemitte)

No.	Plate	Name
740561	15756	Rotor complete
740575	15756	End Cover (front end)
740576	15756	Capacitor, Capacitor Box and Switch complete, Nos. 796801, 798900, 876380 and 942297
740578	15756	Stator Lead Insulating Bushing
740580	15756	Stator with Housing complete
743614	15756	" Lead Insulating Bushing Retaining Ring
796801	15756	On and Off Switch Indicator Plate, for 740576
798900	15756	Capacitor, for 740576
876380	15756	On and Off Switch, for 740576
930021R	15756	End Cover Bolt
930037R	15756	Capacitor Box Screw
931228	15756	Lead Cord Insulating Bushing (fibre)
942297	15756	Capacitor Box complete, Nos. 942298, 942299 and four 50815R, for 740576
942298	15756	Capacitor Box, for 942297
942299	15756	" " Cover, for 942297

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

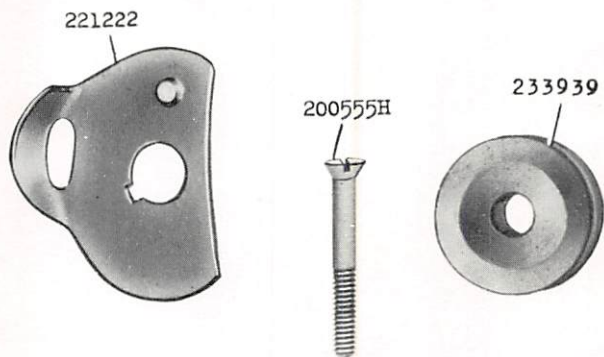
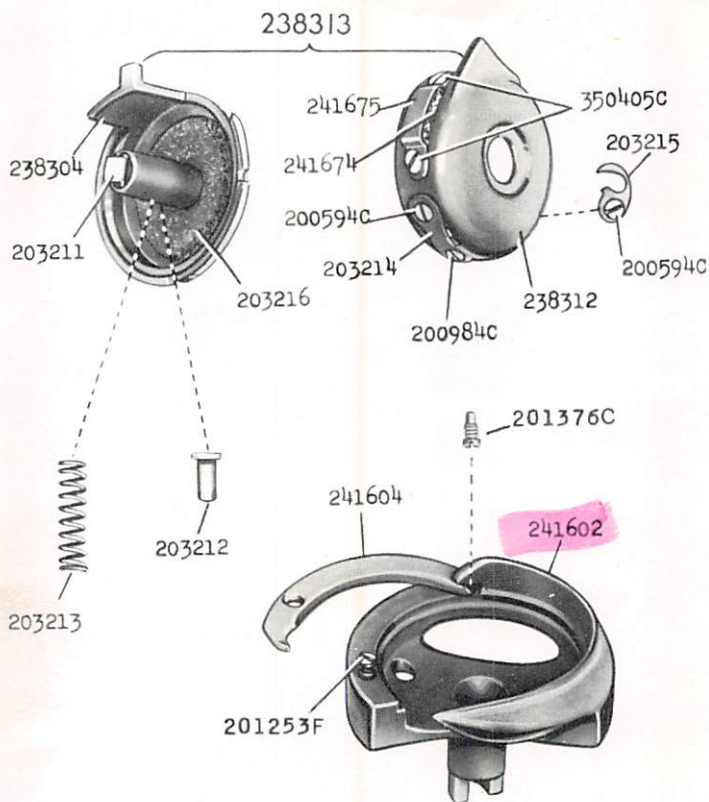
**ILLUSTRATIONS
OF
PARTS**

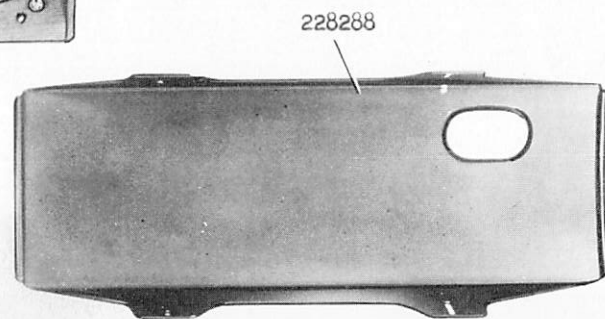
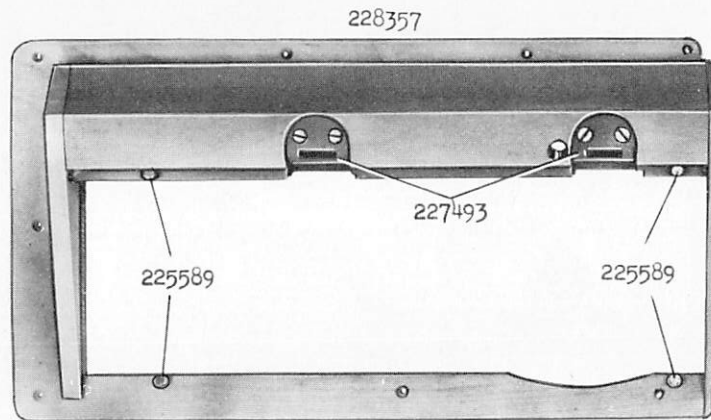


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15743

249095

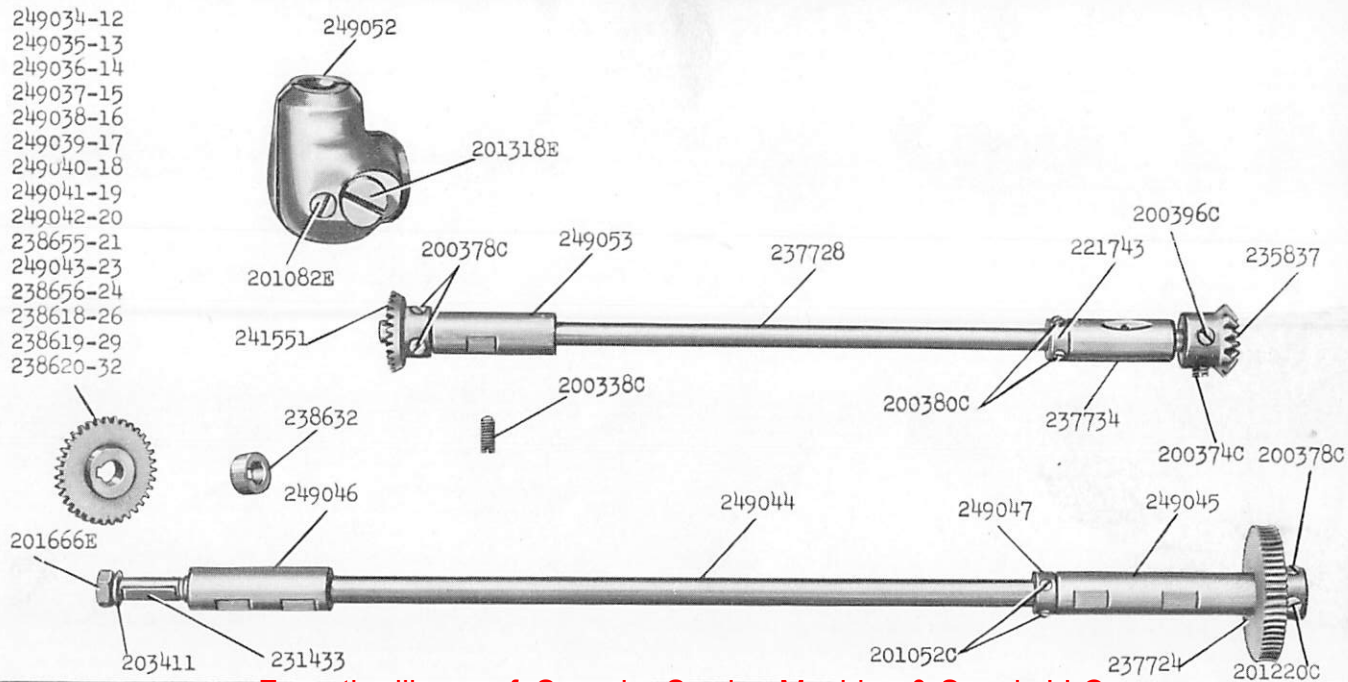




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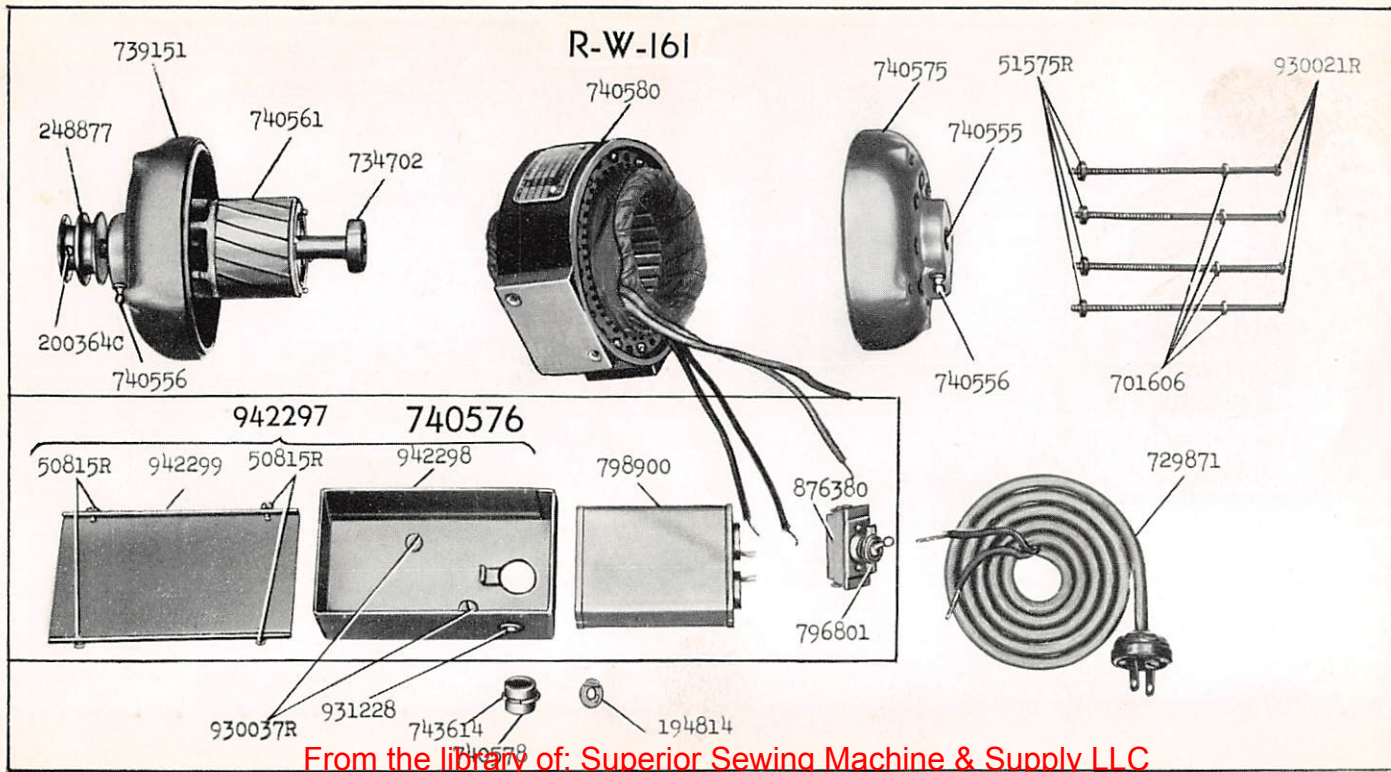
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 249042-20
 238655-21
 249043-23
 238656-24
 238618-26
 238619-29
 238620-32



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15756 - 1/4

15757 - 1/2

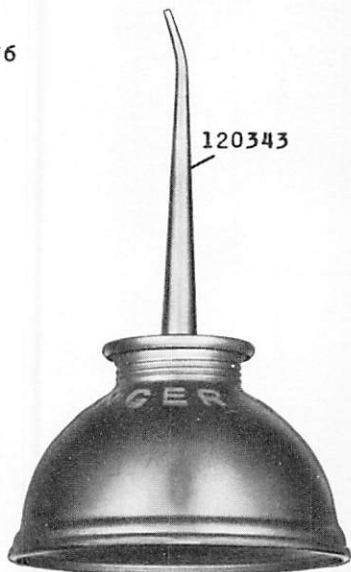
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120343



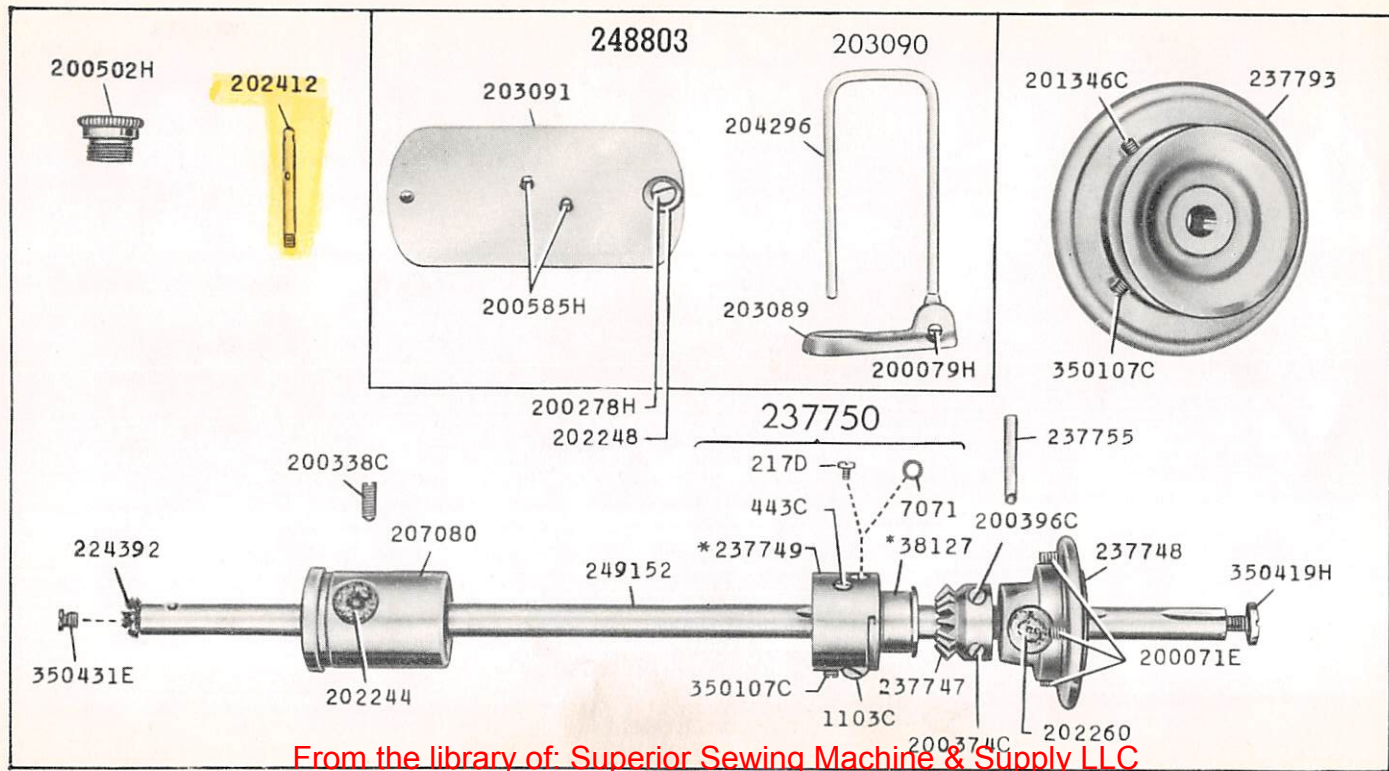
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41400





240358

201572H



223438



263106



244061



244049



244048

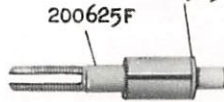


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200625F

204925



210955

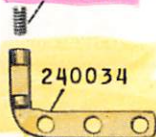


200582H

200582H

210959

200366H



240034

241443



200132E



200061C



200161D

249071

249070

241544

200292F

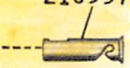


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200397H

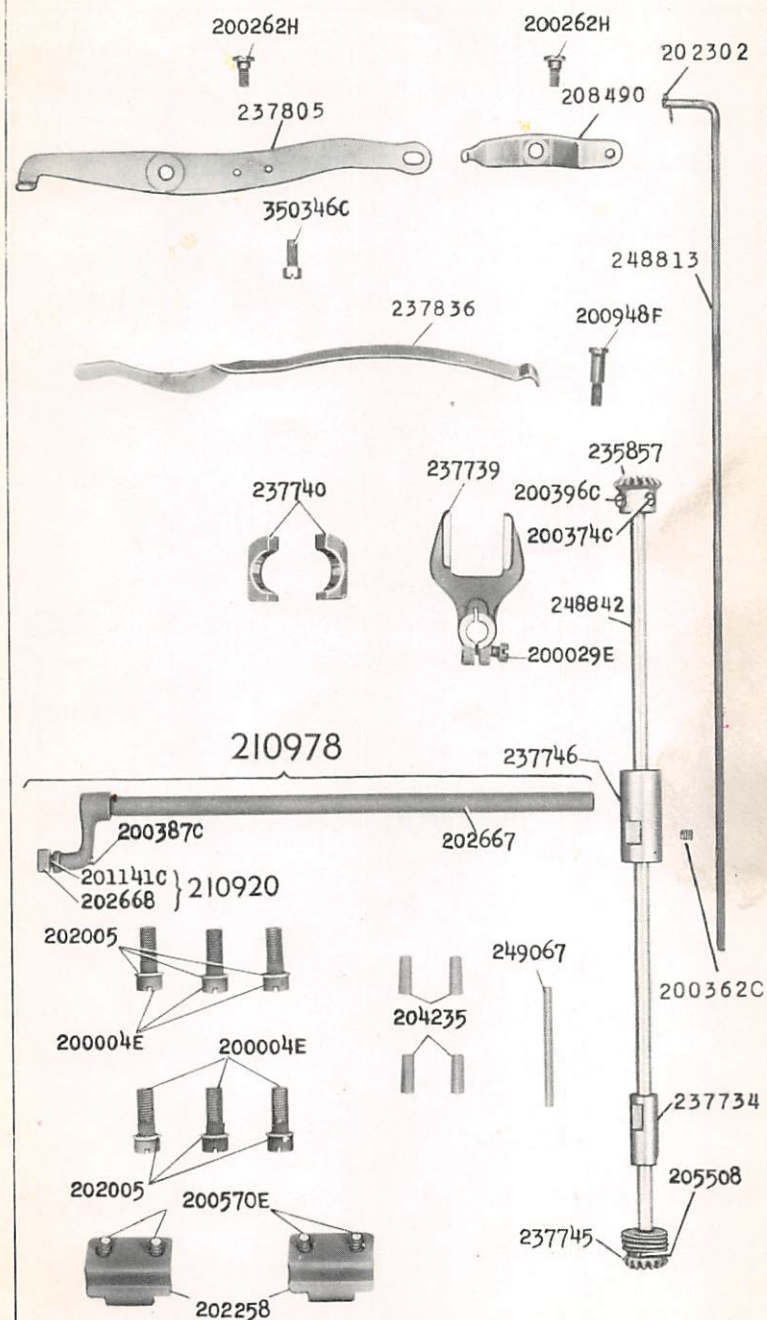
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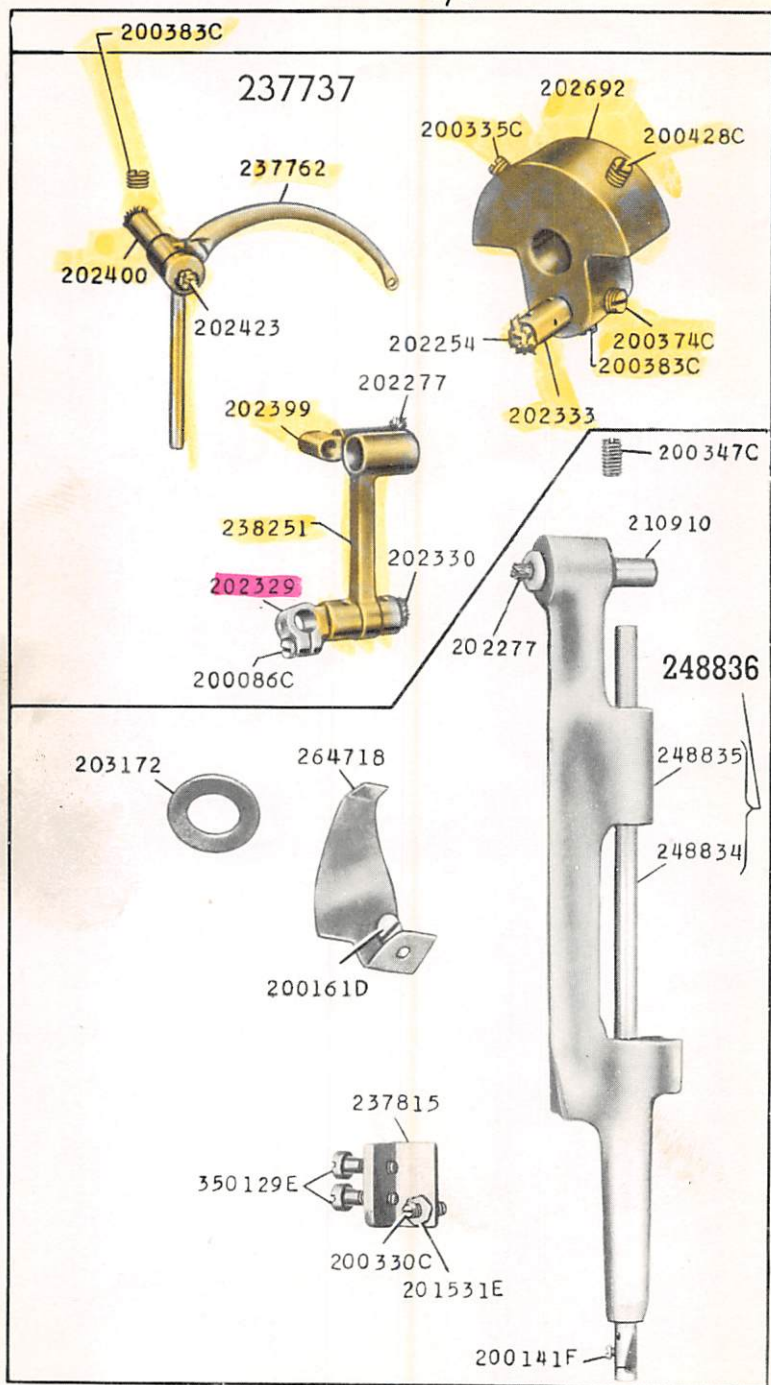
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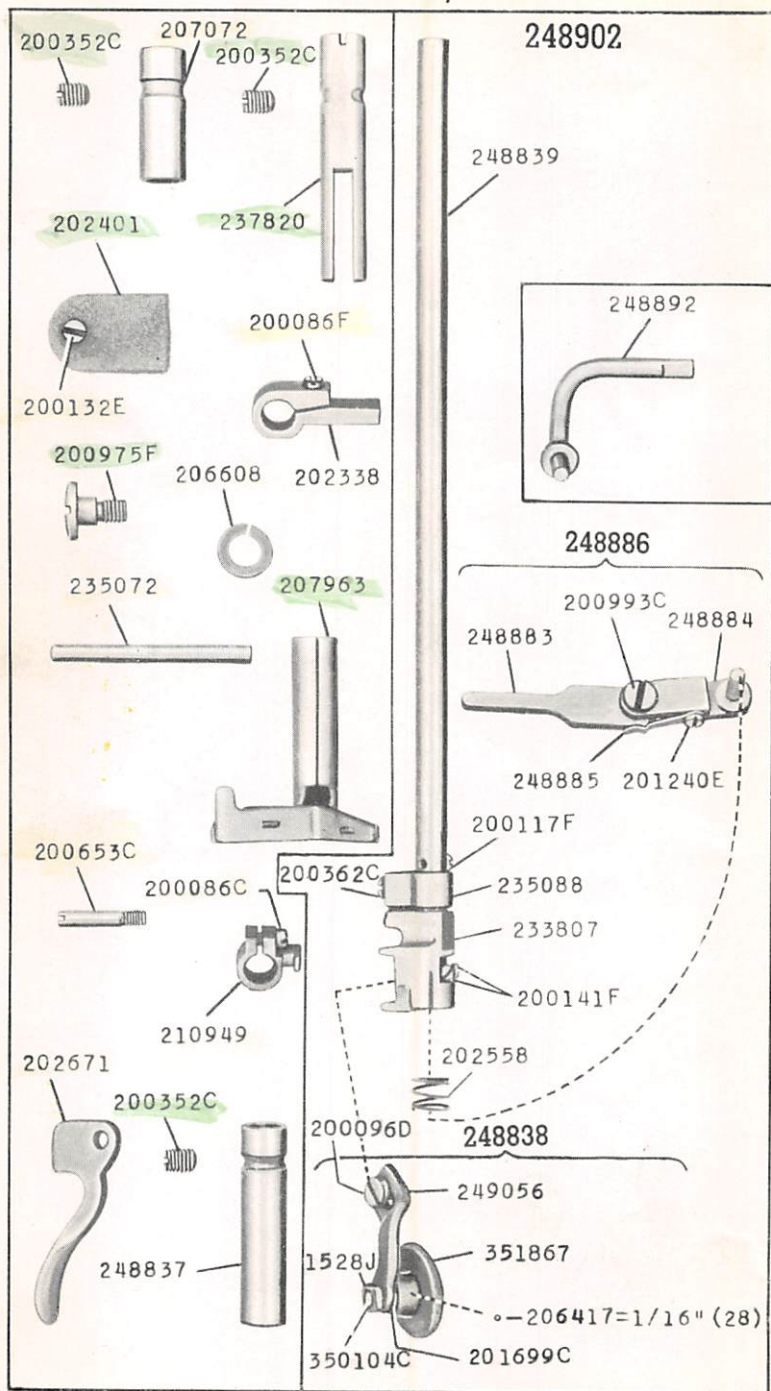
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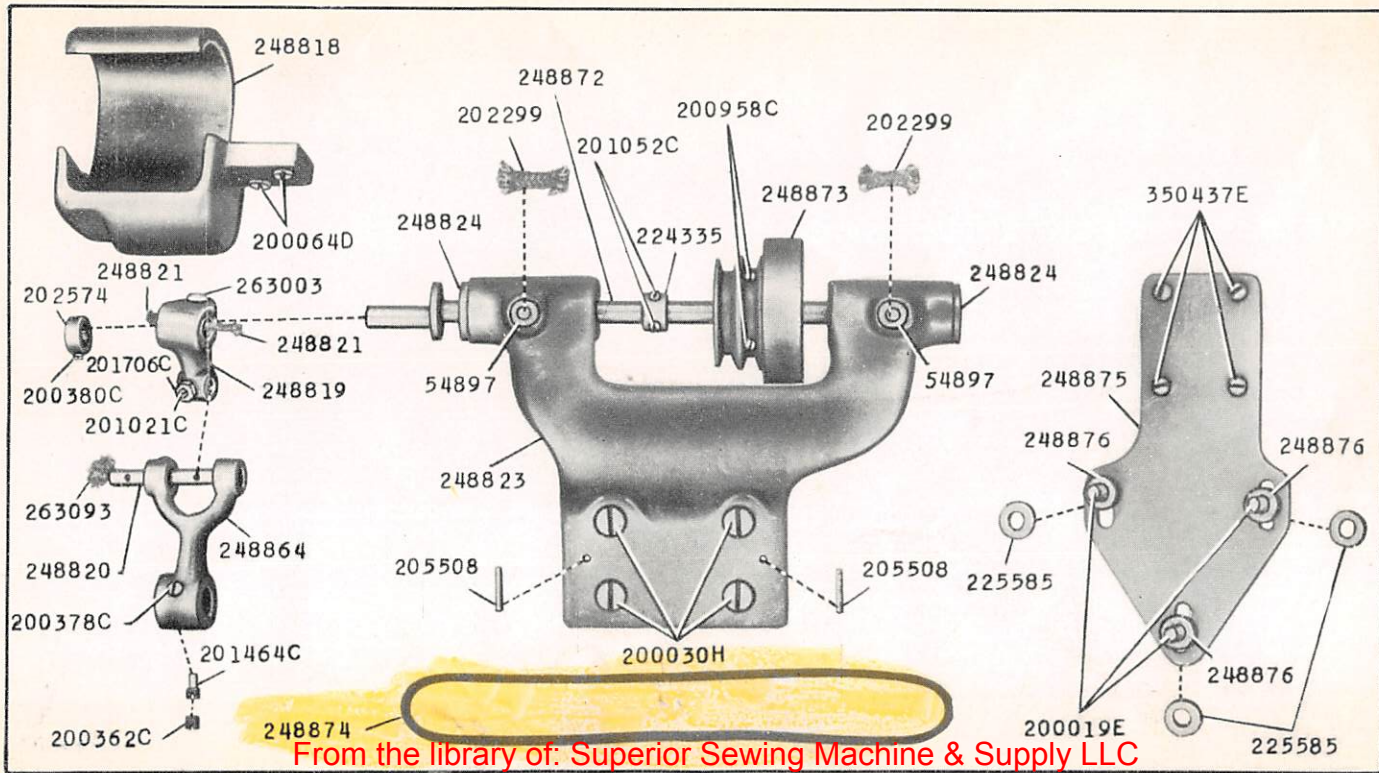


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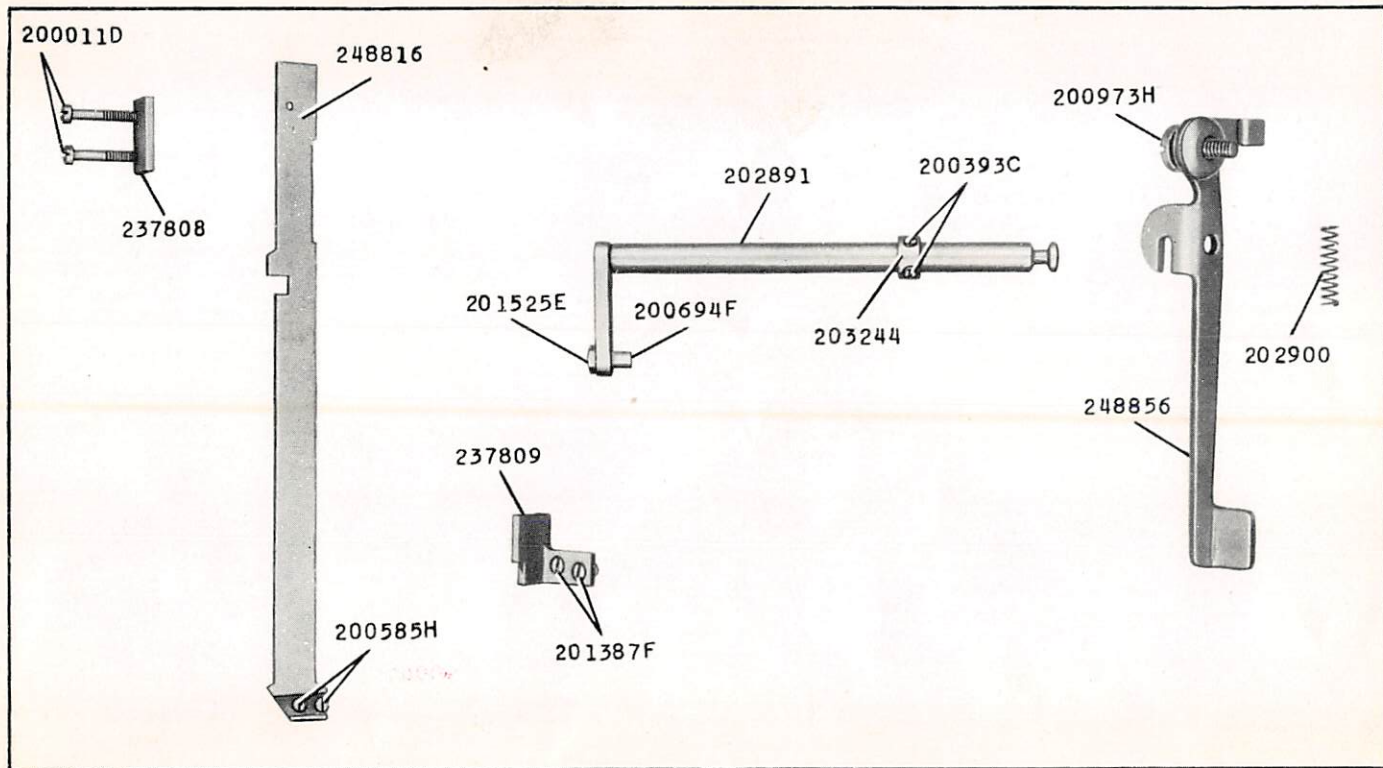


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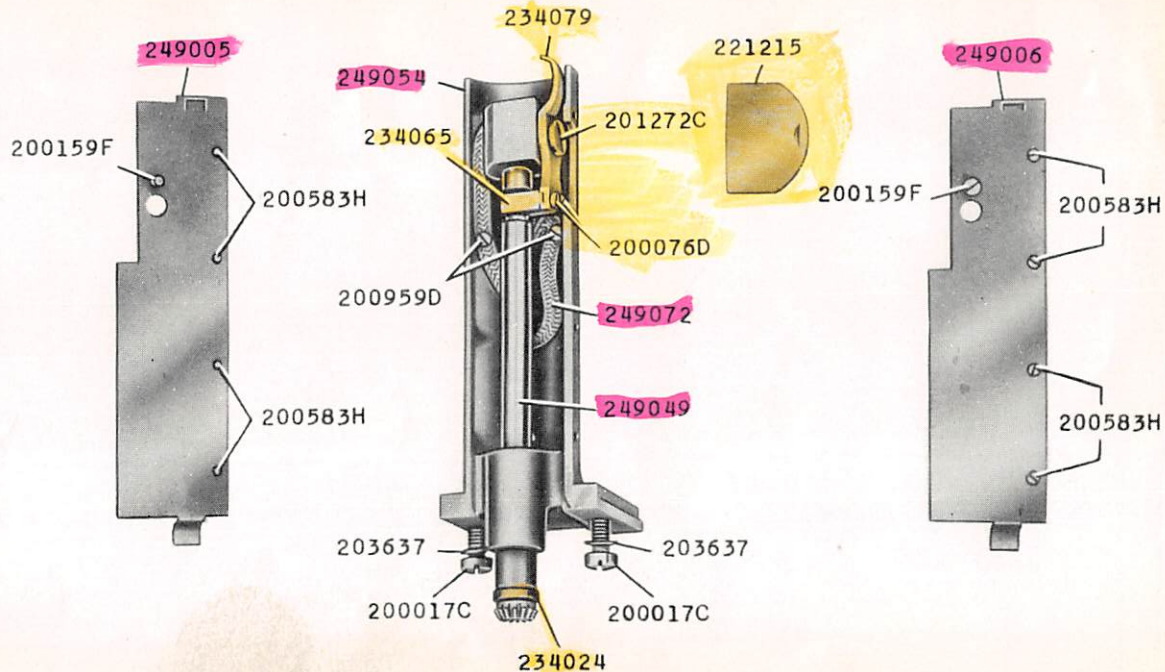


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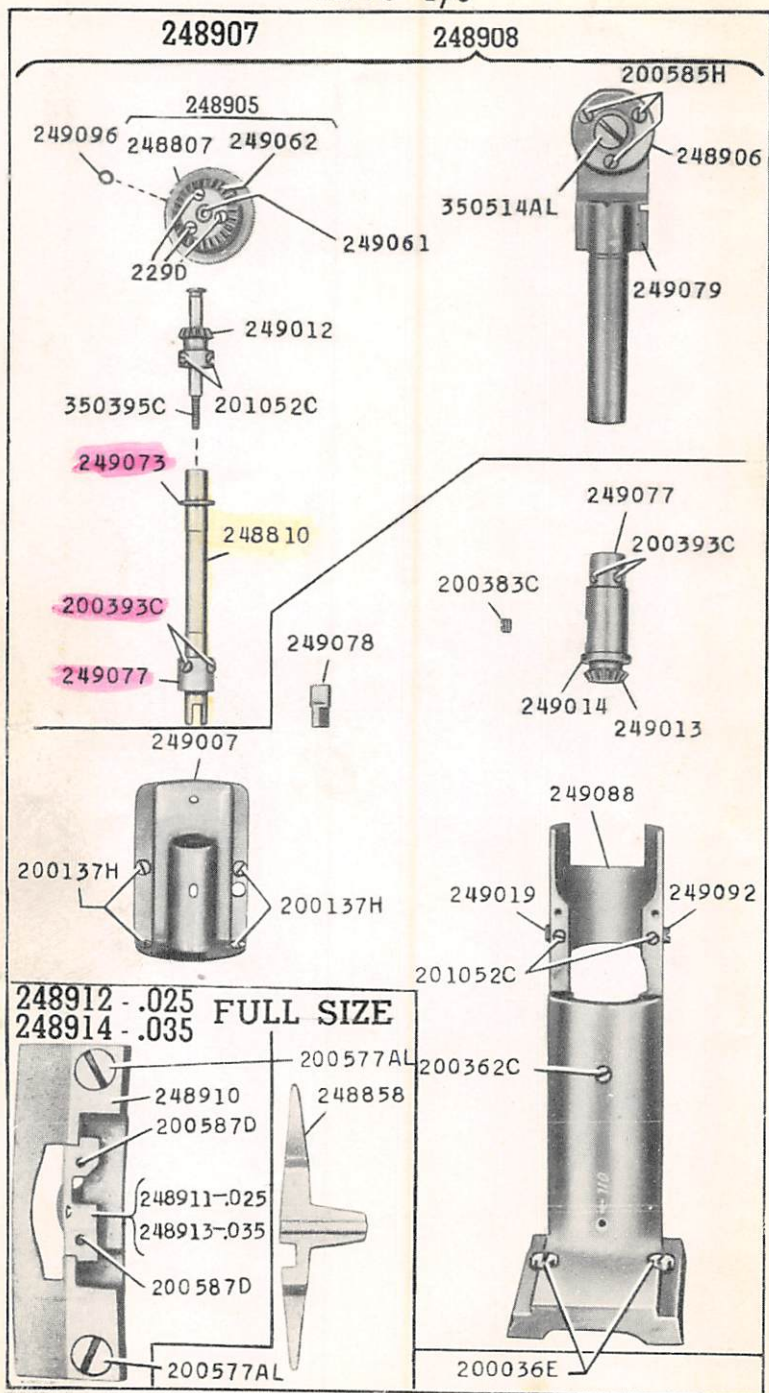


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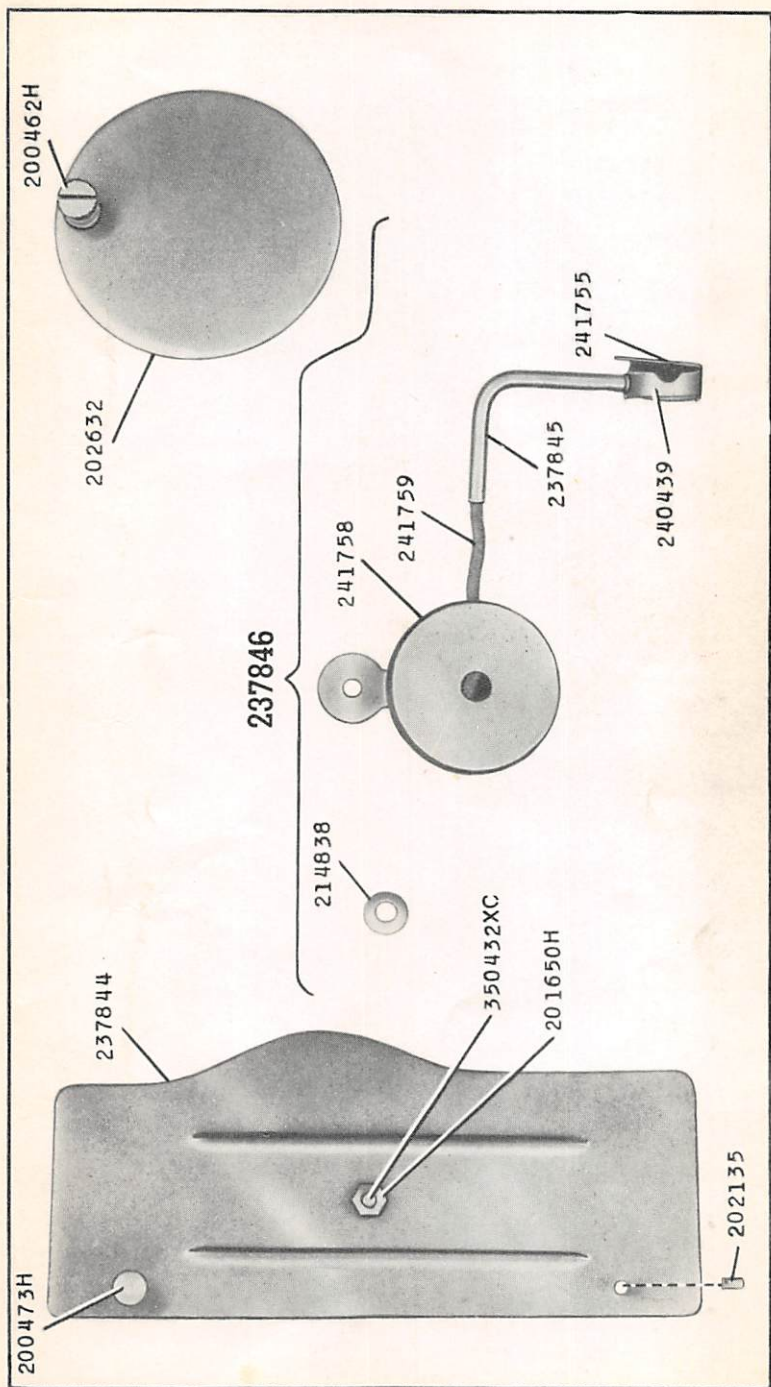
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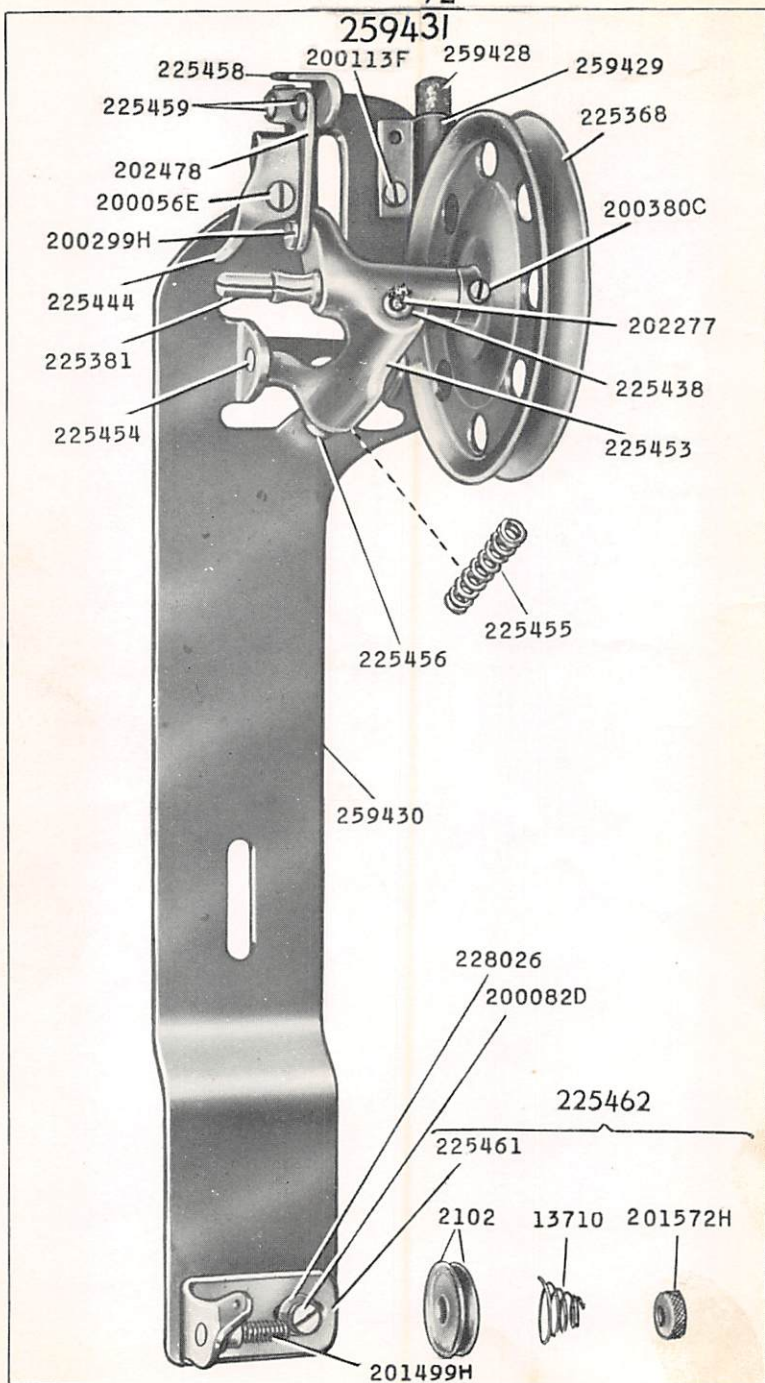


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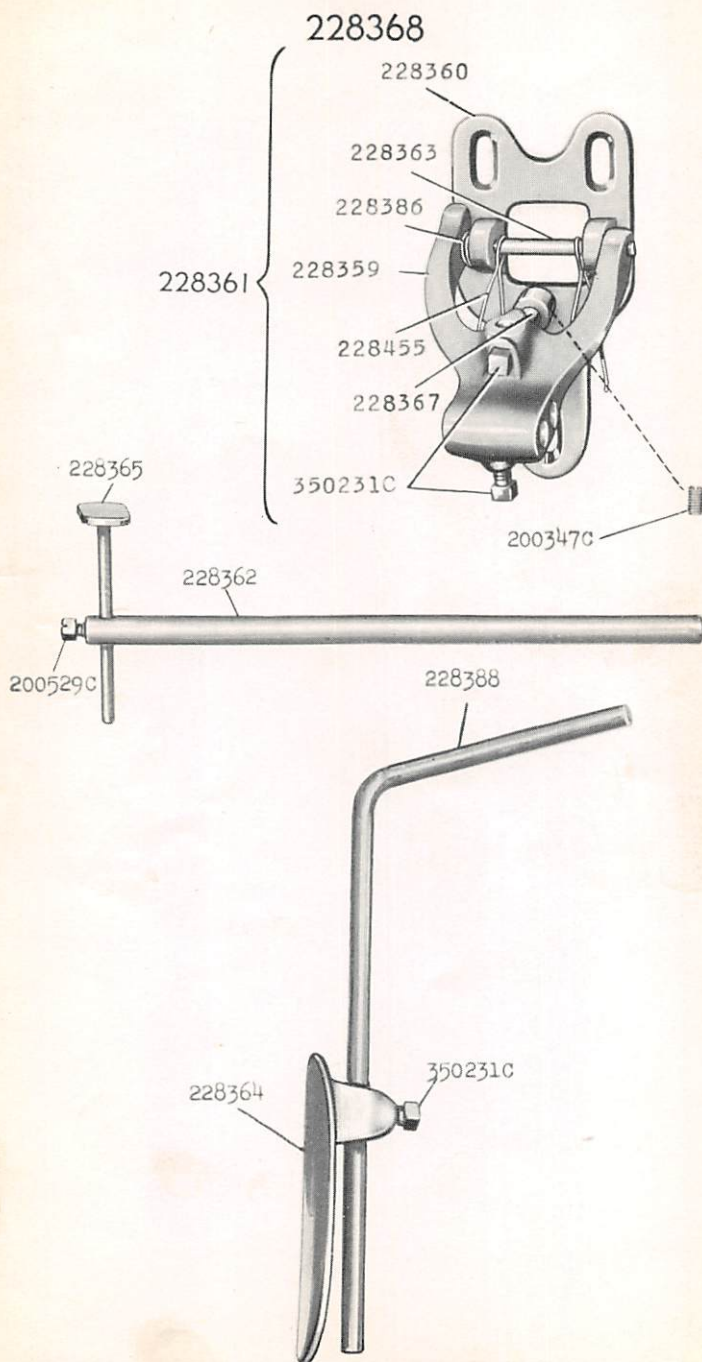


16615 - 1/2

259431



16643 - 3/8



17020 - 3/8

259420

